SECTION 033000 - CAST-IN-PLACE CONCRETE

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cast-in-place concrete, including concrete materials, mixture design, placement procedures, and finishes.
- B. Related Requirements:
 - 1. Division 32 for concrete pavement and walks.
 - 2. Section 072600 "Vapor Retarders"

1.3 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash, slag cement, other pozzolans, and silica fume; materials subject to compliance with requirements.
- B. Water/Cement Ratio (w/cm): The ratio by weight of water to cementitious materials.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Require representatives of each entity directly concerned with cast-in-place concrete to attend, including the following:
 - a. Contractor's superintendent.
 - b. Independent testing agency responsible for concrete design mixtures.
 - c. Ready-mix concrete manufacturer.
 - d. Concrete Subcontractor.
 - e. Special concrete finish Subcontractor.
 - 2. Review the following:

- a. Special inspection and testing and inspecting agency procedures for field quality control.
- b. Construction joints, control joints, isolation joints, and joint-filler strips.
- c. Semirigid joint fillers.
- d. Vapor-retarder installation.
- e. Anchor rod and anchorage device installation tolerances.
- f. Cold and hot weather concreting procedures.
- g. Concrete finishes and finishing.
- h. Curing procedures.
- i. Forms and form-removal limitations.
- j. Shoring and reshoring procedures.
- k. Methods for achieving specified floor and slab flatness and levelness.
- 1. Floor and slab flatness and levelness measurements.
- m. Concrete repair procedures.
- n. Concrete protection.
- o. Initial curing and field curing of field test cylinders (ASTM C31/C31M.)
- p. Protection of field cured field test cylinders.

1.5 ACTION SUBMITTALS

- A. Product Data: For each of the following.
 - 1. Portland cement.
 - 2. Fly ash.
 - 3. Aggregates.
 - 4. Admixtures:
 - a. Include limitations of use, including restrictions on cementitious materials, supplementary cementitious materials, air entrainment, aggregates, temperature at time of concrete placement, relative humidity at time of concrete placement, curing conditions, and use of other admixtures.
 - 5. Color pigments.
 - 6. Fiber reinforcement.
 - 7. Vapor retarders.
 - 8. Floor and slab treatments.
 - 9. Liquid floor treatments.
 - 10. Curing materials.
 - a. Include documentation from color pigment manufacturer, indicating that proposed methods of curing are recommended by color pigment manufacturer.
 - 11. Joint fillers.
 - 12. Repair materials.
- B. Design Mixtures: For each concrete mixture, include the following:

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- 1. Mixture identification.
- 2. Minimum 28-day compressive strength.
- 3. Durability exposure class.
- 4. Maximum w/cm.
- 5. Calculated equilibrium unit weight
- 6. Slump limit.
- 7. Air content.
- 8. Nominal maximum aggregate size.
- 9. Synthetic micro-fiber content.
- 10. Indicate amounts of mixing water to be withheld for later addition at Project site if permitted.
- 11. Intended placement method.
- 12. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.
- C. Shop Drawings:
 - 1. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.
 - a. Location of construction joints is subject to approval of the Architect.
- D. Samples: For vapor retarder.
- E. Concrete Schedule: For each location of each Class of concrete indicated in "Concrete Mixtures" Article, including the following:
 - 1. Concrete Class designation.
 - 2. Location within Project.
 - 3. Exposure Class designation.
 - 4. Formed Surface Finish designation and final finish.
 - 5. Final finish for floors.
 - 6. Curing process.
 - 7. Floor treatment if any.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For the following:
 - 1. Installer: Include copies of applicable ACI certificates.
 - 2. Ready-mixed concrete manufacturer.
 - 3. Testing agency: Include copies of applicable ACI certificates.
- B. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Cementitious materials.
 - 2. Admixtures.

- 3. Curing compounds.
- 4. Floor and slab treatments.
- 5. Bonding agents.
- 6. Adhesives.
- 7. Vapor retarders.
- 8. Semirigid joint filler.
- 9. Joint-filler strips.
- 10. Repair materials.
- C. Material Test Reports: For the following, from a qualified testing agency:
 - 1. Portland cement.
 - 2. Fly ash.
 - 3. Aggregates.
 - 4. Admixtures:
 - a. Permeability-Reducing Admixture: Include independent test reports, indicating compliance with specified requirements, including dosage rate used in test.
- D. Floor surface flatness and levelness measurements report, indicating compliance with specified tolerances.
- E. Research Reports:
 - 1. For concrete admixtures in accordance with ICC's Acceptance Criteria AC198.
 - 2. For sheet vapor retarder/termite barrier, showing compliance with ICC AC380.
- F. Preconstruction Test Reports: For each mix design.
- G. Field quality-control reports.
- H. Minutes of preinstallation conference.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs Project personnel qualified as an ACI-certified Flatwork Technician and Finisher and a supervisor who is a certified ACI Flatwork Concrete Finisher/Technician or an ACI Concrete Flatwork Technician.
 - 1. Post-Installed Concrete Anchors Installers: ACI-certified Adhesive Anchor Installer.
- B. Ready-Mixed Concrete Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C94/C94M requirements for production facilities and equipment.
 - 1. Manufacturer certified in accordance with NRMCA's "Certification of Ready Mixed Concrete Production Facilities."

- C. Laboratory Testing Agency Qualifications: A testing agency qualified in accordance with ASTM C1077 and ASTM E329 for testing indicated and employing an ACI-certified Concrete Quality Control Technical Manager.
 - 1. Personnel performing laboratory tests shall be an ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician, Grade I. Testing agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician, Grade II.
- D. Field Quality Control Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified in accordance with ASTM C1077 and ASTM E329 for testing indicated.
 - 1. Personnel conducting field tests shall be qualified as an ACI Concrete Field Testing Technician, Grade 1, in accordance with ACI CPP 610.1 or an equivalent certification program.

1.8 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Engage a qualified testing agency to perform preconstruction testing on each concrete mixture.
 - 1. Include the following information in each test report:
 - a. Admixture dosage rates.
 - b. Slump.
 - c. Air content.
 - d. Seven-day compressive strength.
 - e. 28-day compressive strength.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Comply with ASTM C94/C94M and ACI 301 (ACI 301M).

1.10 FIELD CONDITIONS

- A. Cold-Weather Placement: Comply with ACI 301 (ACI 301M) and ACI 306.1 and as follows.
 - 1. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
 - 2. When average high and low temperature is expected to fall below 40 deg F (4.4 deg C) for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301 (ACI 301M).
 - 3. Do not use frozen materials or materials containing ice or snow.

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- 4. Do not place concrete in contact with surfaces less than 35 deg F (1.7 deg C), other than reinforcing steel.
- 5. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
- B. Hot-Weather Placement: Comply with ACI 301 (ACI 301M) and ACI 305.1 (ACI 305.1M), and as follows:
 - 1. Maintain concrete temperature at time of discharge to not exceed 95 deg F (35 deg C).
 - 2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

1.11 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to furnish replacement sheet vapor retarder/termite barrier material and accessories for sheet vapor retarder/ termite barrier and accessories that do not comply with requirements or that fail to resist penetration by termites within specified warranty period.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 CONCRETE, GENERAL

- A. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
 - 1. ACI 301 (ACI 301M).
 - 2. Concrete finishing at all exposed concrete floors shall comply with standards for OSHA and ADA non-slip requirements. _{ADD-01}

2.2 FORM-FACING MATERIALS

- A. Smooth-Formed Finished Concrete: Form-facing panels that provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.
 - 1. Plywood, metal, or other approved panel materials.
- B. Form Liners: Units of face design, texture, arrangement, and configuration to match those used for precast concrete sandwich panels on existing school. Use with manufacturer's recommended form-release agent that does not bond with, stain, or adversely affect cast-in-place concrete surfaces and does not impair subsequent surface or joint treatments of cast-in-place concrete.

- 1. Form liners basis of design: Fitzgerald GrayLastic Pattern 16927 Grape Stake and Pattern 16938 Random Plank.
- 2. Form liner must match existing school façade.
- C. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- D. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch (19 by 19 mm), minimum.
- E. Form-Release Agent: Commercially formulated form-release agent that does not bond with, stain, or adversely affect concrete surfaces and does not impair subsequent treatments of concrete surfaces.
 - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
- F. Form Ties: Factory-fabricated, removable or snap-off glass-fiber-reinforced plastic or metal form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
 - 1. Furnish units that leave no corrodible metal closer than 1 inch (25 mm) to the plane of exposed concrete surface.
 - 2. Furnish ties that, when removed, leave holes no larger than 1 inch (25 mm) in diameter in concrete surface.
 - 3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

2.3 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A 615/A 615M, Grade 60, deformed.
- B. Low-Alloy-Steel Reinforcing Bars: ASTM A 706/A 706M, deformed.
- C. Plain-Steel Welded-Wire Reinforcement: ASTM A 1064/A 1064M, plain, fabricated from asdrawn steel wire into flat sheets.

2.4 REINFORCEMENT ACCESSORIES

- A. Joint Dowel Bars: ASTM A 615/A 615M, Grade 60 (Grade 420), plain-steel bars, cut true to length with ends square and free of burrs.
- B. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded-wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:

1. For concrete surfaces exposed to view, where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.

2.5 CONCRETE MATERIALS

- A. Source Limitations:
 - 1. Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant.
 - 2. Obtain aggregate from single source.
 - 3. Obtain each type of admixture from single source from single manufacturer.
- B. Cementitious Materials:
 - 1. Portland Cement: ASTM C150/C150M, Type I or Type II
 - 2. Fly Ash: ASTM C618, Class C or F.
- C. Normal-Weight Aggregates: ASTM C33/C33M, coarse aggregate or better, graded. Provide aggregates from a single source.
 - 1. Alkali-Silica Reaction: Comply with one of the following:
 - a. Expansion Result of Aggregate: Not more than 0.04 percent at one-year when tested in accordance with ASTM C1293.
 - b. Expansion Results of Aggregate and Cementitious Materials in Combination: Not more than 0.10 percent at an age of 16 days when tested in accordance with ASTM C1567.
 - c. Alkali Content in Concrete: Not more than 4 lb./cu. yd. (2.37 kg/cu. m) for moderately reactive aggregate or 3 lb./cu. yd. (1.78 kg/cu. m) for highly reactive aggregate, when tested in accordance with ASTM C1293 and categorized in accordance with ASTM C1778, based on alkali content being calculated in accordance with ACI 301 (ACI 301M).
 - 2. Maximum Coarse-Aggregate Size: 1-inch or 1-1/2 inches (38 mm) nominal.
 - 3. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- D. Air-Entraining Admixture: ASTM C260/C260M.
- E. Chemical Admixtures: Certified by manufacturer to be compatible with other admixtures that do not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
 - 1. Water-Reducing Admixture: ASTM C494/C494M, Type A.
 - 2. Retarding Admixture: ASTM C494/C494M, Type B.
 - 3. Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type D.
 - 4. High-Range, Water-Reducing Admixture: ASTM C494/C494M, Type F.
 - 5. High-Range, Water-Reducing and -Retarding Admixture: ASTM C494/C494M, Type G.

- 6. Plasticizing and Retarding Admixture: ASTM C1017/C1017M, Type II.
- 7. Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete and complying with ASTM C494/C494M, Type C.
- 8. Non-Set-Accelerating Corrosion-Inhibiting Admixture: Commercially formulated, nonset-accelerating, anodic inhibitor or mixed cathodic and anodic inhibitor; capable of forming a protective barrier and minimizing chloride reactions with steel reinforcement in concrete.
- F. Water and Water Used to Make Ice: ASTM C94/C94M, potable

2.6 CURING MATERIALS

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. (305 g/sq. m) when dry.
- C. Moisture-Retaining Cover: ASTM C171, polyethylene film burlap-polyethylene sheet.
 - 1. Color:
 - a. Ambient Temperature Below 50 deg F (10 deg C): Black.
 - b. Ambient Temperature between 50 deg F (10 deg C) and 85 deg F (29 deg C): Any color.
 - c. Ambient Temperature Above 85 deg F (29 deg C): White.
- D. Water: Potable or complying with ASTM C1602/C1602M.
- E. Clear, Waterborne, Membrane-Forming, Curing and Sealing Compound: ASTM C1315, Type 1, Class A.

2.7 RELATED MATERIALS

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D1751, asphalt-saturated cellulosic fiber
- B. Semirigid Joint Filler: Two-component, semirigid, 100 percent solids, aromatic polyurea with a Type A shore durometer hardness range of 90 to 95 in accordance with ASTM D2240.
- C. Bonding Agent: ASTM C1059/C1059M, Type II, nonredispersible, acrylic emulsion or styrene butadiene.

- D. Epoxy Bonding Adhesive: ASTM C881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to suit requirements, and as follows:
 - 1. Types IV and V, load bearing for bonding hardened or freshly mixed concrete to hardened concrete.
- E. Floor Slab Protective Covering: Eight-feet- (2438-mm-) wide cellulose fabric.
- F. Exterior expansion joints adjacent to vertical surfaces
 - 1. Approved Product (or equal): Polyblend Sanded Grout, color to match concrete

2.8 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch (3 mm) and that can be feathered at edges to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
 - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3 to 6 mm) or coarse sand, as recommended by underlayment manufacturer.
 - 4. Compressive Strength: Not less than 5,000 psi (34.5 MPa) at 28 days when tested in accordance with ASTM C109/C109M.
- B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/4 inch (6 mm) and that can be filled in over a scarified surface to match adjacent floor elevations.
 - 1. Cement Binder: ASTM C150/C150M portland cement or hydraulic or blended hydraulic cement, as defined in ASTM C219.
 - 2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
 - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch (3.2 to 6 mm) or coarse sand as recommended by topping manufacturer.
 - 4. Compressive Strength: Not less than 5000 psi (34.5 MPa) at 28 days when tested in accordance with ASTM C109/C109M.

2.9 CONCRETE MIXTURES, GENERAL

A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, in accordance with ACI 301 (ACI 301M).

- 1. Use a qualified testing agency for preparing and reporting proposed mixture designs, based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
 - 1. Fly Ash or Other Pozzolans: 25 percent by mass.
- C. Admixtures: Use admixtures in accordance with manufacturer's written instructions.
 - 1. Use water-reducing, high-range water-reducing, or plasticizing admixture in concrete, as required, for placement and workability.

2.10 CONCRETE MIXTURES

- A. Class A: Normal-weight concrete used for footings and foundation walls
 - 1. Exposure Class: ACI 318 (ACI 318M) F1
 - 2. Minimum Compressive Strength: 4500 psi (31 MPa) at 28 days.
 - 3. Maximum w/cm: 0.45
 - 4. Slump Limit: 8 inches (200 mm), plus or minus 1 inch (25 mm) for concrete with verified slump of 2 to 4 inches (50 to 100 mm) before adding high-range water-reducing admixture or plasticizing admixture at Project site
 - 5. Air Content:
 - a. Exposure Class F1: 4.5 percent, plus or minus 1.5 percent, at point of delivery for concrete containing 1-inch (25-mm) or 1-1/2-inch (38-mm) nominal maximum aggregate size
 - 6. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- B. Class B: Normal-weight concrete used for interior slabs-on-ground.
 - 1. Exposure Class: ACI 318 (ACI 318M) F0
 - 2. Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
 - 3. Maximum w/cm: 0.50
 - 4. Minimum Cementitious Materials Content: Comply with ACI 30. 470 lb/cu. yd. (279 kg/cu. m)] for 1 1/2-inch maximum aggregate. 520 lb/cu. yd. (309 kg/cu. m) for 1-inch aggregate.
 - 5. Slump Limit: 8 inches (200 mm), plus or minus 1 inch (25 mm) for concrete with verified slump of 2 to 4 inches (50 to 100 mm) before adding high-range water-reducing admixture or plasticizing admixture at Project site.
 - 6. Air Content:
 - a. Do not use an air-entraining admixture or allow total air content to exceed 3 percent for concrete used in trowel-finished floors.

- 7. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- C. Class C: Normal-weight concrete used for exterior slabs-on-ground.
 - 1. Exposure Class: ACI 318 (ACI 318M) F2
 - 2. Minimum Compressive Strength: 4500 psi (31 MPa) at 28 days.
 - 3. Maximum w/cm: 0.45
 - 4. Slump Limit: 8 inches (200 mm), plus or minus 1 inch (25 mm) for concrete with verified slump of 2 to 4 inches (50 to 100 mm) before adding high-range water-reducing admixture or plasticizing admixture at Project site
 - 5. Air Content:
 - Exposure Class F2: 6.0 percent, plus or minus 1.5 percent, at point of delivery for concrete containing 1-inch (25-mm) nominal maximum aggregate size. 5.5 percent, plus or minus 1.5 percent, at point of delivery for concrete containing 1-1/2-inch (38-mm) nominal maximum aggregate size
 - 6. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.

2.11 CONCRETE MIXING

A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete in accordance with ASTM C94/C94M and furnish batch ticket information.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verification of Conditions:
 - 1. Before placing concrete, verify that installation of concrete forms, accessories, and reinforcement, and embedded items is complete and that required inspections have been performed.
 - 2. Do not proceed until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide reasonable auxiliary services to accommodate field testing and inspections, acceptable to testing agency, including the following:
 - 1. Access to the Work.
 - 2. Incidental labor and facilities necessary to facilitate tests and inspections.

- 3. Secure facilities for storage, initial curing, and field curing of test samples, including continuous electrical power.
- 4. Security and protection for samples and for testing and inspection equipment at Project site.

3.3 INSTALLATION OF EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining Work that is attached to or supported by cast-in-place concrete.
 - 1. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 2. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of ANSI/AISC 303.
 - 3. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.

3.4 JOINTS

- A. Construct joints true to line, with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Coordinate with floor slab pattern and concrete placement sequence.
 - 1. Install so strength and appearance of concrete are not impaired, at locations indicated on Drawings or as approved by Architect.
 - 2. Place joints perpendicular to main reinforcement.
 - a. Continue reinforcement across construction joints unless otherwise indicated.
 - 3. Form keyed joints as indicated. Embed keys at least 1-1/2 inches (38 mm) into concrete.
 - 4. Space vertical joints in walls as indicated on Drawings. Unless otherwise indicated on Drawings, locate vertical joints beside piers integral with walls, near corners, and in concealed locations where possible.
 - 5. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Control Joints in Slabs-on-Ground: Form weakened-plane control joints, sectioning concrete into areas as indicated. Construct control joints for a depth equal to at least one-fourth of concrete thickness as follows:
 - 1. Sawed Joints: Form control joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch- (3.2-mm-) wide joints into concrete when cutting action does not tear, abrade, or otherwise damage surface and before concrete develops random cracks.

- D. Isolation Joints in Slabs-on-Ground: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
 - 1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated on Drawings.
 - 2. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.
- E. Doweled Joints:
 - 1. Install dowel bars and support assemblies at joints where indicated on Drawings.
 - 2. Lubricate or asphalt coat one-half of dowel bar length to prevent concrete bonding to one side of joint.
- F. Dowel Plates: Install dowel plates at joints where indicated on Drawings.

3.5 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, embedded items, and vapor retarder is complete and that required inspections are completed.
 - 1. Immediately prior to concrete placement, inspect vapor retarder for damage and deficient installation, and repair defective areas.
 - 2. Provide continuous inspection of vapor retarder during concrete placement and make necessary repairs to damaged areas as Work progresses.
- B. Notify Architect and testing and inspection agencies 24 hours prior to commencement of concrete placement.
- C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301 (ACI 301M), but not to exceed the amount indicated on the concrete delivery ticket.
 - 1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- D. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete is placed on concrete that has hardened enough to cause seams or planes of weakness.
 - 1. If a section cannot be placed continuously, provide construction joints as indicated.
 - 2. Deposit concrete to avoid segregation.
 - 3. Deposit concrete in horizontal layers of depth not to exceed formwork design pressures and in a manner to avoid inclined construction joints.
 - 4. Consolidate placed concrete with mechanical vibrating equipment in accordance with ACI 301 (ACI 301M).

- a. Do not use vibrators to transport concrete inside forms.
- b. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches (150 mm) into preceding layer.
- c. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity.
- d. At each insertion, limit duration of vibration to time necessary to consolidate concrete, and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
 - 1. Do not place concrete floors and slabs in a checkerboard sequence.
 - 2. Consolidate concrete during placement operations, so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
 - 3. Maintain reinforcement in position on chairs during concrete placement.
 - 4. Screed slab surfaces with a straightedge and strike off to correct elevations.
 - 5. Level concrete, cut high areas, and fill low areas.
 - 6. Slope surfaces uniformly to drains where required.
 - 7. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface.
 - 8. Do not further disturb slab surfaces before starting finishing operations.

3.6 FINISHING FORMED SURFACES

- A. As-Cast Surface Finishes:
 - 1. ACI 301 (ACI 301M) Surface Finish SF-1.0: As-cast concrete texture imparted by formfacing material.
 - a. Patch voids larger than 1-1/2 inches (38 mm) wide or 1/2 inch (13 mm) deep.
 - b. Remove projections larger than 1 inch (25 mm).
 - c. Tie holes do not require patching.
 - d. Surface Tolerance: ACI 117 (ACI 117M) Class D.
 - e. Apply to concrete surfaces not exposed to public view
 - 2. ACI 301 (ACI 301M) Surface Finish SF-3.0:
 - a. Patch voids larger than 3/4 inch (19 mm) wide or 1/2 inch (13 mm) deep.
 - b. Remove projections larger than 1/8 inch (3 mm).
 - c. Patch tie holes.
 - d. Surface Tolerance: ACI 117 (ACI 117M) Class A.
 - e. Locations: Apply to concrete surfaces exposed to public view, to receive a rubbed finish, or to be covered with a coating or covering material applied directly to concrete.
- B. Rubbed Finish: Apply the following to as cast surface finishes where indicated on Drawings:

- 1. Smooth-Rubbed Finish:
 - a. Perform no later than one day after form removal.
 - b. Moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture.
 - c. If sufficient cement paste cannot be drawn from the concrete by the rubbing process, use a grout made from the same cementitious materials used in the inplace concrete.
- 2. Grout-Cleaned Rubbed Finish:
 - a. Clean concrete surfaces after contiguous surfaces are completed and accessible.
 - b. Do not clean concrete surfaces as Work progresses.
 - c. Mix 1 part portland cement to 1-1/2 parts fine sand, complying with ASTM C144 or ASTM C404, by volume, with sufficient water to produce a mixture with the consistency of thick paint. Add white portland cement in amounts determined by trial patches, so color of dry grout matches adjacent surfaces.
 - d. Wet concrete surfaces.
 - e. Scrub grout into voids and remove excess grout. When grout whitens, rub surface with clean burlap, and keep surface damp by fog spray for at least 36 hours.
- 3. Cork-Floated Finish:
 - a. Mix 1 part portland cement to 1 part fine sand, complying with ASTM C144 or ASTM C404, by volume, with sufficient water to produce a mixture with the consistency of thick paint.
 - b. Mix 1 part portland cement and 1 part fine sand with sufficient water to produce a mixture of stiff grout. Add white portland cement in amounts determined by trial patches, so color of dry grout matches adjacent surfaces.
 - c. Wet concrete surfaces.
 - d. Compress grout into voids by grinding surface.
 - e. In a swirling motion, finish surface with a cork float.
- C. Abrasive-Blast Finish: Apply the following to as-cast surface finishes where indicated on Drawings:
 - 1. Perform abrasive blasting after compressive strength of concrete exceeds 2000 psi (13.8 MPa).
 - 2. Coordinate with formwork removal to ensure that surfaces to be abrasive blasted are treated at the same age.
 - 3. Surface Continuity:
 - a. Perform abrasive-blast finishing as continuous operation, maintaining continuity of finish on each surface or area of Work.
 - b. Maintain required patterns or variances in depths of blast to match field samples.
 - 4. Abrasive Blasting:

- a. Abrasive-blast corners and edges of patterns carefully, using backup boards to maintain uniform corner and edge lines.
- b. Determine type of nozzle pressure and blasting techniques required to match field sample.
- c. Depth of Cut: Use an abrasive grit of proper type and gradation to expose aggregate and surrounding matrix surfaces to match field sample, as follows:
 - 1) Medium Texture: Generally, expose coarse aggregate with slight reveal and with a maximum reveal of 1/4 inch (6 mm).
- D. Related Unformed Surfaces:
 - 1. At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a color and texture matching adjacent formed surfaces.
 - 2. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

3.7 FINISHING FLOORS AND SLABS

- A. Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Float Finish:
 - 1. When bleedwater sheen has disappeared and concrete surface has stiffened sufficiently to permit operation of specific float apparatus, consolidate concrete surface with powerdriven floats or by hand floating if area is small or inaccessible to power-driven floats.
 - 2. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture and complies with ACI 117 (ACI A117M) tolerances for conventional concrete.
 - 3. Apply float finish to surfaces to receive trowel finish.
- C. Trowel Finish:
 - 1. After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel.
 - 2. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance.
 - 3. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
 - 4. Do not add water to concrete surface.
 - 5. Do not apply hard-troweled finish to concrete, which has a total air content greater than 3 percent.
 - 6. Apply a trowel finish to surfaces exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system.

- 7. Finish surfaces to the following tolerances, in accordance with ASTM E1155 (ASTM E1155M), for a randomly trafficked floor surface:
 - a. Slabs on Ground:
 - 1) Specified overall values of flatness, $F_F 35$; and of levelness, $F_L 25$; with minimum local values of flatness, $F_F 24$; and of levelness, $F_L 17$.
- 8. Finish and measure surface, so gap at any point between concrete surface and an unleveled, freestanding, 10-ft.- (3.05-m-) long straightedge resting on two high spots and placed anywhere on the surface does not exceed 1/8 inch (3 mm).
- D. Trowel and Fine-Broom Finish: Apply a first trowel finish to surfaces where ceramic or quarry tile is to be installed by either thickset or thinset method. While concrete is still plastic, slightly scarify surface with a fine broom perpendicular to main traffic route.
 - 1. Coordinate required final finish with Architect before application.
 - 2. Comply with flatness and levelness tolerances for trowel-finished floor surfaces.
- E. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and locations indicated on Drawings.
 - 1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route.
 - 2. Coordinate required final finish with Architect before application.

3.8 INSTALLATION OF MISCELLANEOUS CONCRETE ITEMS

- A. Filling In:
 - 1. Fill in holes and openings left in concrete structures after Work of other trades is in place unless otherwise indicated.
 - 2. Mix, place, and cure concrete, as specified, to blend with in-place construction.
 - 3. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations:
 - 1. Coordinate sizes and locations of concrete bases with actual equipment provided.
 - 2. Construct concrete bases 4 inches (100 mm) high unless otherwise indicated on Drawings, and extend base not less than 6 inches (150 mm) in each direction beyond the maximum dimensions of supported equipment unless otherwise indicated on Drawings, or unless required for seismic anchor support.
 - 3. Minimum Compressive Strength: 4500 psi (31 MPa) at 28 days.

- 4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of concrete base.
- 5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete substrate.
- 6. Prior to pouring concrete, place and secure anchorage devices.
 - a. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - b. Cast anchor-bolt insert into bases.
 - c. Install anchor bolts to elevations required for proper attachment to supported equipment.
- D. Steel Pan Stairs: Provide concrete fill for steel pan stair treads, landings, and associated items.
 - 1. Cast-in inserts and accessories, as shown on Drawings.
 - 2. Screed, tamp, and trowel finish concrete surfaces.

3.9 CONCRETE CURING

- A. Protect freshly placed concrete from premature drying and excessive cold or hot temperatures.
 - 1. Comply with ACI 301 (ACI 301M) and ACI 306.1 for cold weather protection during curing.
 - 2. Comply with ACI 301 (ACI 301M) and ACI 305.1 (ACI 305.1M) for hot-weather protection during curing.
- B. Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h (1 kg/sq. m x h) before and during finishing operations. Apply in accordance with manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
- C. Curing Formed Surfaces: Comply with ACI 308.1 (ACI 308.1M) as follows:
 - 1. Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces.
 - 2. Cure concrete containing color pigments in accordance with color pigment manufacturer's instructions.
 - 3. If forms remain during curing period, moist cure after loosening forms.
 - 4. If removing forms before end of curing period, continue curing for remainder of curing period, as follows:
 - a. Continuous Fogging: Maintain standing water on concrete surface until final setting of concrete.
 - b. Continuous Sprinkling: Maintain concrete surface continuously wet.

- c. Absorptive Cover: Pre-dampen absorptive material before application; apply additional water to absorptive material to maintain concrete surface continuously wet.
- d. Water-Retention Sheeting Materials: Cover exposed concrete surfaces with sheeting material, taping, or lapping seams.
- e. Membrane-Forming Curing Compound: Apply uniformly in continuous operation by power spray or roller in accordance with manufacturer's written instructions.
 - 1) Recoat areas subject to heavy rainfall within three hours after initial application.
 - 2) Maintain continuity of coating and repair damage during curing period.
- D. Curing Unformed Surfaces: Comply with ACI 308.1 (ACI 308.1M) as follows:
 - 1. Begin curing immediately after finishing concrete.
 - 2. Interior Concrete Floors:
 - a. Floors to Receive Floor Coverings Specified in Other Sections: Contractor has option of the following:
 - 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than 12-inches (300-mm).
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
 - 2) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moistureretaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches (300 mm), and sealed by waterproof tape or adhesive.
 - a) Immediately repair any holes or tears during curing period, using cover material and waterproof tape.
 - b) Cure for not less than seven days.
 - 3) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:
 - a) Water.
 - b) Continuous water-fog spray.
 - b. Floors to Receive Penetrating Liquid Floor Treatments: Contractor has option of the following:

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- 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than 12 inches (300 mm).
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
- 2) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moistureretaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches (300 mm), and sealed by waterproof tape or adhesive.
 - a) Immediately repair any holes or tears during curing period, using cover material and waterproof tape.
 - b) Cure for not less than seven days.
- 3) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:
 - a) Water.
 - b) Continuous water-fog spray.
- c. Floors to Receive Polished Finish: Contractor has option of the following:
 - 1) Absorptive Cover: As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - a) Lap edges and ends of absorptive cover not less than 12 inches (300 mm).
 - b) Maintain absorptive cover water saturated, and in place, for duration of curing period, but not less than seven days.
 - 2) Ponding or Continuous Sprinkling of Water: Maintain concrete surfaces continuously wet for not less than seven days, utilizing one, or a combination of, the following:
 - a) Water.
 - b) Continuous water-fog spray.
- d. Floors to Receive Chemical Stain:
 - 1) As soon as concrete has sufficient set to permit application without marring concrete surface, install curing paper over entire area of floor.

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- 2) Install curing paper square to building lines, without wrinkles, and in a single length without end joints.
- 3) Butt sides of curing paper tight; do not overlap sides of curing paper.
- 4) Leave curing paper in place for duration of curing period, but not less than 28 days.
- e. Floors to Receive Urethane Flooring:
 - 1) As soon as concrete has sufficient set to permit application without marring concrete surface, install prewetted absorptive cover over entire area of floor.
 - 2) Rewet absorptive cover, and cover immediately with polyethylene moistureretaining cover with edges lapped 6 inches (150 mm) and sealed in place.
 - 3) Secure polyethylene moisture-retaining cover in place to prohibit air from circulating under polyethylene moisture-retaining cover.
 - 4) Leave absorptive cover and polyethylene moisture-retaining cover in place for duration of curing period, but not less than 28 days.
- f. Floors to Receive Curing Compound:
 - 1) Apply uniformly in continuous operation by power spray or roller in accordance with manufacturer's written instructions.
 - 2) Recoat areas subjected to heavy rainfall within three hours after initial application.
 - 3) Maintain continuity of coating, and repair damage during curing period.
 - 4) Removal: After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound does not interfere with bonding of floor covering used on Project.
- g. Floors to Receive Curing and Sealing Compound:
 - 1) Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller in accordance with manufacturer's written instructions.
 - 2) Recoat areas subjected to heavy rainfall within three hours after initial application.
 - 3) Repeat process 24 hours later, and apply a second coat. Maintain continuity of coating, and repair damage during curing period.

3.10 TOLERANCES

A. Conform to ACI 117 (ACI 117M).

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3.11 APPLICATION OF LIQUID FLOOR TREATMENTS

- A. Sealing Coat: Uniformly apply a continuous sealing coat of curing and sealing compound to hardened concrete by power spray or roller in accordance with manufacturer's written instructions.
- 3.12 JOINT FILLING
 - A. Prepare, clean, and install joint filler in accordance with manufacturer's written instructions.
 - 1. Do not fill joints until construction traffic has permanently ceased.
 - B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joints clean and dry.
 - C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches (50 mm) deep in formed joints.
 - D. Overfill joint, and trim joint filler flush with top of joint after hardening.

3.13 CONCRETE SURFACE REPAIRS

- A. Defective Concrete:
 - 1. Repair and patch defective areas when approved by Architect.
 - 2. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting of 1 part portland cement to 2-1/2 parts fine aggregate passing a No. 16 (1.18-mm) sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
 - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch (13 mm) in any dimension to solid concrete.
 - a. Limit cut depth to 3/4 inch (19 mm).
 - b. Make edges of cuts perpendicular to concrete surface.
 - c. Clean, dampen with water, and brush-coat holes and voids with bonding agent.
 - d. Fill and compact with patching mortar before bonding agent has dried.
 - e. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.

- 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement, so that, when dry, patching mortar matches surrounding color.
 - a. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching.
 - b. Compact mortar in place and strike off slightly higher than surrounding surface.
- 3. Repair defects on concealed formed surfaces that will affect concrete's durability and structural performance as determined by Architect.
- D. Repairing Unformed Surfaces:
 - 1. Test unformed surfaces, such as floors and slabs, for finish, and verify surface tolerances specified for each surface.
 - a. Correct low and high areas.
 - b. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
 - 2. Repair finished surfaces containing surface defects, including spalls, popouts, honeycombs, rock pockets, crazing, and cracks in excess of 0.01 inch (0.25 mm) wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
 - 3. After concrete has cured at least 14 days, correct high areas by grinding.
 - 4. Correct localized low areas during, or immediately after, completing surface-finishing operations by cutting out low areas and replacing with patching mortar.
 - a. Finish repaired areas to blend into adjacent concrete.
 - 5. Correct other low areas scheduled to receive floor coverings with a repair underlayment.
 - a. Prepare, mix, and apply repair underlayment and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 - b. Feather edges to match adjacent floor elevations.
 - 6. Correct other low areas scheduled to remain exposed with repair topping.
 - a. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch (6 mm) to match adjacent floor elevations.
 - b. Prepare, mix, and apply repair topping and primer in accordance with manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 - 7. Repair defective areas, except random cracks and single holes 1 inch (25 mm) or less in diameter, by cutting out and replacing with fresh concrete.

- a. Remove defective areas with clean, square cuts, and expose steel reinforcement with at least a 3/4-inch (19-mm) clearance all around.
- b. Dampen concrete surfaces in contact with patching concrete and apply bonding agent.
- c. Mix patching concrete of same materials and mixture as original concrete, except without coarse aggregate.
- d. Place, compact, and finish to blend with adjacent finished concrete.
- e. Cure in same manner as adjacent concrete.
- 8. Repair random cracks and single holes 1 inch (25 mm) or less in diameter with patching mortar.
 - a. Groove top of cracks and cut out holes to sound concrete, and clean off dust, dirt, and loose particles.
 - b. Dampen cleaned concrete surfaces and apply bonding agent.
 - c. Place patching mortar before bonding agent has dried.
 - d. Compact patching mortar and finish to match adjacent concrete.
 - e. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.

3.14 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a special inspector to perform field tests and inspections and prepare testing and inspection reports.
- B. Testing Agency: Owner will engage a qualified testing and inspecting agency to perform tests and inspections and to submit reports.
 - 1. Testing agency shall immediately report to Architect, Contractor, and concrete manufacturer any failure of Work to comply with Contract Documents.
 - 2. Testing agency shall report results of tests and inspections, in writing, to Owner, Architect, Contractor, and concrete manufacturer within 48 hours of inspections and tests.
 - a. Test reports shall include reporting requirements of ASTM C31/C31M, ASTM C39/C39M, and ACI 301, including the following as applicable to each test and inspection:
 - 1) Project name.
 - 2) Name of testing agency.
 - 3) Names and certification numbers of field and laboratory technicians performing inspections and testing.
 - 4) Name of concrete manufacturer.

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- 5) Date and time of inspection, sampling, and field testing.
- 6) Date and time of concrete placement.
- 7) Location in Work of concrete represented by samples.
- 8) Date and time sample was obtained.
- 9) Truck and batch ticket numbers.
- 10) Design compressive strength at 28 days.
- 11) Concrete mixture designation, proportions, and materials.
- 12) Field test results.
- 13) Information on storage and curing of samples before testing, including curing method and maximum and minimum temperatures during initial curing period.
- 14) Type of fracture and compressive break strengths at seven days and 28 days.
- C. Batch Tickets: For each load delivered, submit three copies of batch delivery ticket to testing agency, indicating quantity, mix identification, admixtures, design strength, aggregate size, design air content, design slump at time of batching, and amount of water that can be added at Project site.
- D. Inspections:
 - 1. Headed bolts and studs.
 - 2. Verification of use of required design mixture.
 - 3. Concrete placement, including conveying and depositing.
 - 4. Curing procedures and maintenance of curing temperature.
 - 5. Verification of concrete strength before removal of shores and forms from beams and slabs.
 - 6. Batch Plant Inspections: On a random basis, as determined by Architect.
- E. Concrete Tests: Testing of composite samples of fresh concrete obtained in accordance with ASTM C 172/C 172M shall be performed in accordance with the following requirements:
 - 1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd. (4 cu. m), but less than 25 cu. yd. (19 cu. m), plus one set for each additional 50 cu. yd. (38 cu. m) or fraction thereof.
 - a. When frequency of testing provides fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 - 2. Slump: ASTM C143/C143M:
 - a. One test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 - b. Perform additional tests when concrete consistency appears to change.
 - 3. Slump Flow: ASTM C1611/C1611M:

- a. One test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture.
- b. Perform additional tests when concrete consistency appears to change.
- 4. Air Content: ASTM C231/C231M pressure method, for normal-weight concrete;
 - a. One test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
- 5. Concrete Temperature: ASTM C1064/C1064M:
 - a. One test hourly when air temperature is 40 deg F (4.4 deg C) and below or 80 deg F (27 deg C) and above, and one test for each composite sample.
- 6. Unit Weight: ASTM C567/C567M fresh unit weight of structural lightweight concrete.
 - a. One test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
- 7. Compression Test Specimens: ASTM C31/C31M:
 - a. Cast, initial cure, and field cure two sets of four standard cylinder specimens for each composite sample.
- 8. Compressive-Strength Tests: ASTM C39/C39M.
 - a. Test one set of two laboratory-cured specimens at seven days and one set of two specimens at 28 days.
 - b. Test one set of two field-cured specimens at seven days and one set of two specimens at 28 days.
 - c. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.
- 9. When strength of field-cured cylinders is less than 85 percent of companion laboratorycured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
- 10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength, and no compressive-strength test value falls below specified compressive strength by more than 500 psi (3.4 MPa).
- 11. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
- 12. Additional Tests:
 - a. Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect.

- b. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C42/C42M or by other methods as directed by Architect.
 - 1) Acceptance criteria for concrete strength shall be in accordance with ACI 301 (ACI 301M), section 1.6.6.3.
- 13. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- 14. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
- F. Measure floor and slab flatness and levelness in accordance with ASTM E1155 (ASTM E1155M) within 72 hours of completion of floor finishing and promptly report test results to Architect.

3.15 **PROTECTION**

- A. Protect concrete surfaces as follows:
 - 1. Protect from petroleum stains.
 - 2. Diaper hydraulic equipment used over concrete surfaces.
 - 3. Prohibit vehicles from interior concrete slabs.
 - 4. Prohibit use of pipe-cutting machinery over concrete surfaces.
 - 5. Prohibit placement of steel items on concrete surfaces.
 - 6. Prohibit use of acids or acidic detergents over concrete surfaces.
 - 7. Protect liquid floor treatment from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by liquid floor treatments installer.
 - 8. Protect concrete surfaces scheduled to receive surface hardener or polished concrete finish using Floor Slab Protective Covering.

END OF SECTION 033000

SECTION 033543 - POLISHED CONCRETE FINISHING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes polished concrete finishing and scoring
 - 1. Concrete for polished concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, initial finishing, and curing is specified in Section 033000 "Cast-in-Place Concrete."
- B. Related Requirements:
 - 1. Section 033000 "Cast-in-Place Concrete" for concrete not designated as polished concrete.

1.3 DEFINITIONS

A. Design Reference Sample: Sample designated by Architect in the Contract Documents that reflects acceptable surface quality and appearance of polished concrete.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned with polished concrete to attend, including the following:
 - a. Contractor's superintendent.
 - b. Cast-in-place concrete subcontractor.
 - c. Polished concrete finishing Subcontractor.
 - 2. Review cold- and hot-weather concreting procedures, curing procedures, construction joints, concrete finishing, and protection of polished concrete.

POLISHED CONCRETE FINISHING

- A. Product Data: For each type of product.
- B. Polishing Schedule: Submit plan showing polished concrete surfaces and schedule of polishing operations for each area of polished concrete before start of polishing operations. Include locations of all joints, including construction joints.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Liquid floor treatments.

1.7 QUALITY ASSURANCE

A. Field Sample Panels: After approval of verification sample and before casting concrete, produce field sample panels to demonstrate the approved range of selections made under Sample submittals. Produce a minimum of three sets of full-scale panels, approximately 48 by 48 inches (1200 by 1200 mm) minimum, to demonstrate the expected range of finish, color, and appearance variations.

1.8 FIELD CONDITIONS

A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

PART 2 - PRODUCTS

2.1 LIQUID FLOOR TREATMENTS

- A. Penetrating Liquid Floor Treatments for Polished Concrete Finish: Clear, waterborne solution of inorganic silicate or siliconate materials and proprietary components; odorless; that penetrates, hardens, and is suitable for polished concrete surfaces.
- B. Comply with industry standards for OSHA and ADA non-slip requirements. ADD-01

POLISHED CONCRETE FINISHING

3.1 POLISHING

- A. Polish: Match finish in existing school. Finish is to be Grade 1 with a Class 2, 800 grit polish.
- B. Apply polished concrete finish system to cured and prepared slabs to match accepted mockup.
 - 1. Machine grind floor surfaces to receive polished finishes level and smooth and to depth required to reveal aggregate to match floor surfaces in existing school.
 - 2. Apply reactive stain for polished concrete in polishing sequence and according to manufacturer's written instructions.
 - 3. Apply penetrating liquid floor treatment for polished concrete in polishing sequence and according to manufacturer's written instructions, allowing recommended drying time between successive coats.
 - 4. Continue polishing with progressively finer-grit diamond polishing pads to gloss level, to match concrete finish in existing school.
 - 5. Control and dispose of waste products produced by grinding and polishing operations.
 - 6. Neutralize and clean polished floor surfaces.

END OF SECTION 033543

POLISHED CONCRETE FINISHING

SECTION 062023 - INTERIOR FINISH CARPENTRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Interior MDF paneling (MDF-#).
- B. Related Requirements:
 - 1. Section 061053 "Miscellaneous Rough Carpentry" for furring, blocking, and other carpentry work not exposed to view, and equipment backup panels.
 - 2. Section 099123 "Interior Painting" for priming and backpriming of interior finish carpentry for opaque finishes.
 - 3. Color and Finish Schedule on the Drawings.

1.3 DEFINITIONS

- A. WI Woodwork Institute; http://woodworkinstitute.com; 916-372-9943.
- B. NAAWS Definitions in the "North American Architectural Woodwork Standards" (NAAWS), latest edition, apply to the Work of this Section. 3.1 or latest edition, jointly published by the Woodwork Institute (WI) and the Architectural Woodwork Manufacturers Association of Canada (AWMAC)
 - 1. For free downloads in PDF format, www.naaws-committee.com.
- C. CCP Certified Compliance Program. https://woodworkinstitute.com/services/certified-compliance-program/.

1.4 COORDINATION

A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that architectural woodwork can be supported and installed as indicated.

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1.5 SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials, dimensions, profiles, textures, and colors and include construction and application details.
 - 1. Include data for wood-preservative treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained. Include chemical-treatment manufacturer's written instructions for finishing treated material.
 - 2. Include data for fire-retardant treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements.
 - 3. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced before shipment to Project site to levels specified.
- B. Samples for Verification:
 - 1. For each species and cut of lumber products with nonfactory-applied finish, with half of exposed surface finished, 50 sq. in. for lumber.
 - 2. For each finish system and color of lumber products with factory-applied finish, 50 sq. in. for lumber.
- C. Evaluation Reports: For fire-retardant-treated wood, from ICC-ES.

1.6 QUALITY ASSURANCE

- A. Fabricator and Installer Qualifications: Employs skilled workers who fabricate and install products similar to those required for this Project and whose products have a record of successful in-service performance. Shop is a certified participant in WI's Quality Certification Program.
 - 1. Woodwork manufacturers and installers do not need to be members of WI nor an Accredited Millwork Company (AMC) for their work product to be inspected and certified in compliance with the NAAWS. It is the achievement of compliance with the standards on each project and not prior membership that is of paramount necessity.
 - 2. The woodwork manufacturer must have at least one project in the past 5 years where the value of the woodwork was within 20 percent of the cost of woodwork for this project.
- B. Installer Qualifications: Certified participant in WI's Quality Certification Program.
- C. Testing Agency Qualifications: For testing agency providing classification marking for fireretardant-treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.
- D. Mockups: Build sample mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

- E. At completion of installation, provide a Woodwork Institute Certified Compliance Certificate indicating the products installed and certifying that the installation of these products fully meets the requirements of the grade or grades specified.
- F. All fees charged by the Woodwork Institute for its Certified Compliance program are the responsibility of the millwork manufacturer and/or installer and shall be included in their bid as a line item in the Scope of Work to be later billed to the project owner.
- G. Overage: Ensure appropriate amount of overage to account for quality requirement; for all WD-# types allow for approximately 25 percent additional materials to allow sorting and rejecting to meet quality requirements.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of the NAAWS Section 2 Care and Storage.
- B. Stack lumber flat with spacers between each bundle to provide air circulation. Protect materials from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.
- C. Deliver interior finish carpentry materials only when environmental conditions comply with requirements specified for installation areas. If interior finish carpentry materials must be stored in other than installation areas, store only where environmental conditions comply with requirements specified for installation areas.

1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install interior finish carpentry materials until building is enclosed and weatherproof, wet work in space is completed and nominally dry, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period. Maintain temperature and relative humidity during remainder of construction period in range recommended for Project location by the "North American Architectural Woodwork Standards."
- B. Do not install finish carpentry materials that are wet, moisture damaged, or mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

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PART 2 - PRODUCTS

2.1 ARCHITECTURAL WOODWORK, GENERAL

- A. Quality Standard: Unless otherwise indicated, comply with the "North American Architectural Woodwork Standards" for grades of interior finish carpentry indicated for construction, finishes, installation, and other requirements.
 - 1. Provide labels and certificates from WI's certification program indicating that woodwork, including installation, complies with requirements of grades specified.
 - 2. The Contract Documents contain selections chosen from options in the quality standard and additional requirements beyond those of the quality standard. Comply with those selections and requirements in addition to the quality standard.

2.2 MATERIALS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, comply with the applicable rules of any rules-writing agency certified by the American Lumber Standard Committee's Board of Review. Grade lumber by an agency certified by the American Lumber Standard Committee's Board of Review to inspect and grade lumber under the rules indicated.
 - 1. Factory mark each piece of lumber with grade stamp of grading agency.
 - 2. For exposed lumber, mark grade stamp on end or back of each piece or omit grade stamp and provide certificates of grade compliance issued by grading agency.
- B. Softwood Plywood: DOC PS 1.
- C. Medium Density Fiberboard (MDF): ANSI A208.2, Grade 130.

2.3 FIRE-RETARDANT-TREATED MATERIALS

- A. General: For applications indicated, use materials complying with requirements in this article that are acceptable to authorities having jurisdiction and comply with testing requirements; testing will be conducted by a qualified testing agency.
- B. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Products with a flame-spread index of 25 or less when tested according to ASTM E84, with no evidence of significant progressive combustion when the test is extended an additional 20 minutes, and with the flame front not extending more than 10.5 feet (3.2 m) beyond the centerline of the burners at any time during the test.
 - 1. Kiln dry lumber and plywood after treatment to a maximum moisture content of 19 and 15 percent, respectively.

- C. For exposed items indicated to receive a stained or natural finish, use organic resin chemical formulations that do not contain colorants, and provide materials that do not have marks from spacer sticks on exposed face.
- D. Do not use material that does not comply with requirements for untreated material or is warped or discolored.
- E. Identify fire-retardant-treated wood with appropriate classification marking of testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. For exposed lumber indicated to receive a stained or natural finish, mark end or back of each piece or omit marking and provide certificates of treatment compliance issued by inspection agency.
 - 2. For exposed plywood indicated to receive a stained or natural finish, mark back of each piece.
- F. Medium Density Fiberboard, (MDF-1):
 - 1. Basis-of-Design Product: Medex moisture-resistant MDF by Roseburg Lumber; www.roseburg.com.
 - 2. Material Standard: ANSI A208.2, with formaldehyde-free adhesive system.
 - 3. Size Thickness: As specified in Color and Finish Schedule on Drawings.
 - 4. Finish: As specified in Color and Finish Schedule on Drawings.
 - 5. Class C fire rated. ADD-01

2.4 MISCELLANEOUS MATERIALS

- A. Fasteners for Interior Finish Carpentry: Nails, screws, and other anchoring devices of type, size, material, and finish required for application indicated to provide secure attachment, concealed where possible.
- B. Low-Emitting Materials: Adhesives shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- C. Glue: Aliphatic-resin, polyurethane, or resorcinol wood glue recommended by manufacturer for general carpentry use.
- D. Multipurpose Construction Adhesive: Formulation complying with ASTM D3498 that is recommended for indicated use by adhesive manufacturer.

2.5 FABRICATION

A. Back out or kerf backs of the following members, except those with ends exposed in finished work:

- 1. Interior standing and running trim, except shoe and crown molds.
- B. Ease edges of lumber less than 1-inch in nominal thickness to 1/16-inch radius and edges of lumber 1-inch or more in nominal thickness to 1/8-inch radius.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine finish carpentry materials before installation. Reject materials that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.
- B. Before installing interior finish carpentry, condition materials to average prevailing humidity in installation areas for a minimum of 24 hours unless longer conditioning is recommended by manufacturer.

3.3 INSTALLATION, GENERAL

- A. Do not use materials that are unsound; warped; improperly treated or finished; inadequately seasoned; too small to fabricate with proper jointing arrangements; or with defective surfaces, sizes, or patterns.
- B. Install interior finish carpentry level, plumb, true, and aligned with adjacent materials. Use concealed shims where necessary for alignment.
 - 1. Scribe and cut interior finish carpentry to fit adjoining work. Refinish and seal cuts as recommended by manufacturer.
 - 2. Where face fastening is unavoidable, countersink fasteners, fill surface flush, and sand unless otherwise indicated.
 - 3. Install to tolerance of 1/8 inch in 96 inches for level and plumb. Install adjoining interior finish carpentry with 1/32-inch maximum offset for flush installation and 1/16-inch maximum offset for reveal installation.
 - 4. Coordinate interior finish carpentry with materials and systems in or adjacent to it. Provide cutouts for mechanical and electrical items that penetrate interior finish carpentry.

INTERIOR FINISH CARPENTRY

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3.4 FIELD QUALITY CONTROL

- A. Inspections: Provide inspection of installed Work through WI's Certified Compliance Program certifying that woodwork, including installation, complies with requirements of the Architectural Woodwork Standards for the specified grade.
 - 1. Inspection entity shall prepare and submit report of inspection.

3.5 ADJUSTING

A. Replace interior finish carpentry that is damaged or does not comply with requirements. Interior finish carpentry may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing. Adjust joinery for uniform appearance.

3.6 CLEANING

A. Clean interior finish carpentry on exposed and semi-exposed surfaces. Restore damaged or soiled areas and touch up factory-applied finishes if any.

3.7 **PROTECTION**

- A. Protect installed products from damage from weather and other causes during construction.
- B. Remove and replace finish carpentry materials that are wet, moisture damaged, and mold damaged.
 - 1. Indications that materials are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
 - 2. Indications that materials are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 062023

INTERIOR FINISH CARPENTRY

SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Exterior storefront framing.
 - 2. Exterior manual-swing entrance doors and door-frame units.
 - 3. Sunshades.

Light Shelves. ADD-01

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: For aluminum-framed entrances and storefronts. Include plans, elevations, sections, full-size details, and attachments to other work.
 - 1. Include details of provisions for assembly expansion and contraction and for draining moisture occurring within the assembly to the exterior.
 - 2. Include full-size isometric details of each vertical-to-horizontal intersection of aluminumframed entrances and storefronts, showing the following:
 - a. Joinery, including concealed welds.
 - b. Anchorage.
 - c. Expansion provisions.
 - d. Glazing.
 - e. Flashing and drainage.

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- 3. Show connection to and continuity with adjacent thermal, weather, air, and vapor barriers.
- C. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.
- D. Entrance Door Hardware Schedule: Prepared by or under supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.
- E. Delegated-Design Submittal: For aluminum-framed entrances and storefronts indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Test Reports: For aluminum-framed entrances and storefronts, for tests performed by a qualified testing agency.
- C. Field quality-control reports.
- D. Sample Warranties: For special warranties.

1.6 CLOSEOUT SUBMITTALS

A. Maintenance Data: For aluminum-framed entrances and storefronts to include in maintenance manuals.

1.7 QUALITY ASSURANCE

A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.

1.8 WARRANTY

- A. Special Warranty: Installer agrees to repair or replace components of aluminum-framed entrances and storefronts that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including, but not limited to, excessive deflection.

- b. Noise or vibration created by wind and thermal and structural movements.
- c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
- d. Water penetration through fixed glazing and framing areas.
- e. Failure of operating components.
- 2. Warranty Period: Five years from date of Substantial Completion.
- B. Special Finish Warranty: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design aluminum-framed entrances and storefronts.
- B. General Performance: Comply with performance requirements specified, as determined by testing of aluminum-framed entrances and storefronts representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
 - 1. Aluminum-framed entrances and storefronts shall withstand movements of supporting structure including, but not limited to, story drift, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
 - 2. Failure also includes the following:
 - a. Thermal stresses transferring to building structure.
 - b. Glass breakage.
 - c. Noise or vibration created by wind and thermal and structural movements.
 - d. Loosening or weakening of fasteners, attachments, and other components.
 - e. Failure of operating units.
- C. Structural Loads:
 - 1. Wind Loads: As indicated on Drawings.

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- D. Deflection of Framing Members: At design wind pressure, as follows:
 - 1. Deflection Normal to Wall Plane: Limited to 1/175 of clear span for spans up to 13 feet 6 inches (4.1 m) and to 1/240 of clear span plus 1/4 inch (6.35 mm) for spans greater than 13 feet 6 inches (4.1 m) or an amount that restricts edge deflection of individual glazing lites to 3/4 inch (19.1 mm), whichever is less.
 - 2. Deflection Parallel to Glazing Plane: Limited to amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components to less than 1/8 inch (3.2 mm).
- E. Structural: Test according to ASTM E 330 as follows:
 - 1. When tested at positive and negative wind-load design pressures, assemblies do not evidence deflection exceeding specified limits.
 - 2. When tested at 150 percent of positive and negative wind-load design pressures, assemblies, including anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceeding 0.2 percent of span.
 - 3. Test Durations: As required by design wind velocity, but not less than 10 seconds.
- F. Air Infiltration: Test according to ASTM E 283 for infiltration as follows:
 - 1. Fixed Framing and Glass Area:
 - a. Maximum air leakage of 0.06 cfm/sq. ft. (0.30 L/s per sq. m) at a static-airpressure differential of 6.24 lbf/sq. ft. (300 Pa).
 - 2. Entrance Doors:
 - a. Pair of Doors: Maximum air leakage of 1.0 cfm/sq. ft. (5.08 L/s per sq. m) at a static-air-pressure differential of 1.57 lbf/sq. ft. (75 Pa).
 - b. Single Doors: Maximum air leakage of 0.5 cfm/sq. ft. (2.54 L/s per sq. m) at a static-air-pressure differential of 1.57 lbf/sq. ft. (75 Pa).
- G. Water Penetration under Static Pressure: Test according to ASTM E 331 as follows:
 - 1. No evidence of water penetration through fixed glazing and framing areas when tested according to a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 8.00 lbf/sq. ft. (300 Pa).
- H. Seismic Performance: Aluminum-framed entrances and storefronts shall withstand the effects of earthquake motions determined according to ASCE/SEI 7Seismic Performance: Aluminum-framed entrances and storefronts shall withstand the effects of earthquake motions determined according to ASCE/SEI 7
- I. Energy Performance: Certify and label energy performance according to NFRC as follows:

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- 1. Thermal Transmittance (U-factor): Fixed glazing and framing areas shall have U-factor of not more than 0.45 Btu/sq. ft. x h x deg F (2.55 W/sq. m x K) as determined according to NFRC 100.
- 2. Solar Heat Gain Coefficient: Fixed glazing and framing areas shall have a solar heat gain coefficient of no greater than 0.40 as determined according to NFRC 200.
- 3. Condensation Resistance: Fixed glazing and framing areas shall have an NFRC-certified condensation resistance rating of no less than 35 as determined according to NFRC 500.
- J. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes:
 - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
 - 2. Thermal Cycling: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.
 - a. High Exterior Ambient-Air Temperature: That which produces an exterior metalsurface temperature of 180 deg F (82 deg C).
 - b. Low Exterior Ambient-Air Temperature: 0 deg F (minus 18 deg C).
 - c. Interior Ambient-Air Temperature: 75 deg F (24 deg C).

2.2 MANUFACTURERS

- A. Basis-of-Design Products: Subject to compliance with requirements, provide Kawneer VG 451T for storefront and Kawneer insulclad 360 for entrance doors or comparable product by, but not limited to, one of the following:
 - 1. EFCO.
 - 2. TRACO.
 - 3. YKK AP America Inc.
- B. Source Limitations: Obtain all components of aluminum-framed entrance and storefront system, including framing and accessories, from single manufacturer.

2.3 FRAMING

- A. Framing Members: Manufacturer's extruded- or formed-aluminum framing members of thickness required and reinforced as required to support imposed loads.
 - 1. Construction: Thermally broken.
 - 2. Glazing System: Retained mechanically with gaskets on four sides.
 - 3. Glazing Plane: As indicated.
 - 4. Finish: High-performance organic finish.
 - 5. Fabrication Method: Field-fabricated stick system.

- B. Backer Plates: Manufacturer's standard, continuous backer plates for framing members, if not integral, where framing abuts adjacent construction.
- C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- D. Materials:
 - 1. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated.
 - a. Sheet and Plate: ASTM B 209 (ASTM B 209M).
 - b. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221 (ASTM B 221M).
 - c. Extruded Structural Pipe and Tubes: ASTM B 429/B 429M.
 - d. Structural Profiles: ASTM B 308/B 308M.
 - 2. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM, and prepare surfaces according to applicable SSPC standard.
 - a. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
 - b. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
 - c. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

2.4 ENTRANCE DOOR SYSTEMS

- A. Entrance Doors: Manufacturer's standard glazed entrance doors for manual-swing operation.
 - 1. Door Construction: 2- to 2-1/4-inch (50.8- to 57.2-mm) overall thickness, with minimum 0.125-inch- (3.2-mm-) thick, thermally broken extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deeply penetrated and fillet welded or that incorporate concealed tie rods.
 - 2. Door Design: Medium stile; 4-1/16 inch nominal width.
 - 3. Glazing Stops and Gaskets: snap-on, extruded-aluminum stops and preformed gaskets.

2.5 ENTRANCE DOOR HARDWARE

- A. Entrance Door Hardware: Hardware not specified in this Section is specified in Section 087100 "Door Hardware."
- B. General: Provide entrance door hardware and entrance door hardware sets indicated in door and frame schedule for each entrance door to comply with requirements in this Section.
 - 1. Entrance Door Hardware Sets: Provide quantity, item, size, finish or color indicated, and products complying with BHMA standard referenced.

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- 2. Sequence of Operation: Provide electrified door hardware function, sequence of operation, and interface with other building control systems indicated.
- 3. Opening-Force Requirements:
 - a. Egress Doors: Not more than $8\frac{1}{2}$ lbf (37.8 N) to fully open door._{ADD-01}
 - b. Accessible Interior Doors: Not more than 5 lbf (22.2 N) to fully open door.
- C. Designations: Requirements for design, grade, function, finish, size, and other distinctive qualities of each type of entrance door hardware are indicated in "Entrance Door Hardware Sets" Article. Products are identified by using entrance door hardware designations as follows:
 - 1. Named Manufacturers' Products: Manufacturer and product designation are listed for each door hardware type required for the purpose of establishing minimum requirements. Manufacturers' names are abbreviated in "Entrance Door Hardware Sets" Article.
 - 2. References to BHMA Standards: Provide products complying with these standards and requirements for description, quality, and function.
- D. Butt Hinges: BHMA A156.1, Grade 1, radius corner.
 - 1. Nonremovable Pins: Provide set screw in hinge barrel that, when tightened into a groove in hinge pin, prevents removal of pin while entrance door is closed.
 - 2. Exterior Hinges: Nonferrous.
 - 3. Quantities:
 - a. For doors up to 87 inches (2210 mm) high, provide three hinges per leaf.
 - b. For doors more than 87 and up to 120 inches (2210 and up to 3048 mm) high, provide four hinges per leaf.
- E. Panic Exit Devices: BHMA A156.3, Grade 1, listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305.
- F. Cylinders: BHMA A156.5, Grade 1.
 - 1. Keying: Master key system. Permanently inscribe each key with a visual key control number and include notation "DO NOT DUPLICATE".
- G. Strikes: Provide strike with black-plastic dust box for each latch or lock bolt; fabricated for aluminum framing.
- H. Operating Trim: BHMA A156.6.
- I. Removable Mullions: BHMA A156.3, extruded aluminum.
 - 1. When used with panic exit devices, provide removable mullions listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for panic protection, based on testing according to UL 305. Use only mullions that have been tested with exit devices to be used.

- J. Closers: BHMA A156.4, Grade 1, with accessories required for a complete installation, sized as required by door size, exposure to weather, and anticipated frequency of use; adjustable to comply with field conditions and requirements for opening force.
- K. Concealed Overhead Holders: BHMA A156.8, Grade 1.
- L. Door Stops: BHMA A156.16, Grade 1, floor or wall mounted, as appropriate for door location indicated, with integral rubber bumper.
- M. Weather Stripping: Manufacturer's standard replaceable components.
 - 1. Compression Type: Made of ASTM D 2000, molded neoprene, or ASTM D 2287, molded PVC.
 - 2. Sliding Type: AAMA 701/702, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.
- N. Weather Sweeps: Manufacturer's standard exterior-door bottom sweep with concealed fasteners on mounting strip.
- O. Silencers: BHMA A156.16, Grade 1.
- P. Thresholds: BHMA A156.21, raised thresholds beveled with a slope of not more than 1:2, with maximum height of 1/2 inch (12.7 mm).
- Q. Finger Guards: Manufacturer's standard collapsible neoprene or PVC gasket anchored to frame hinge-jamb at center-pivoted doors.

2.6 GLAZING

- A. Glazing: Comply with Section 088000 "Glazing."
- B. Glazing Gaskets: Manufacturer's standard sealed-corner pressure-glazing system of black, resilient elastomeric glazing gaskets, setting blocks, and shims or spacers.
- C. Glazing Sealants: As recommended by manufacturer.

2.7 ACCESSORIES

- A. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
 - 1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
 - 2. Reinforce members as required to receive fastener threads.
 - 3. Use exposed fasteners with countersunk Phillips screw heads, finished to match framing system.

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- B. Anchors: Three-way adjustable anchors with minimum adjustment of 1 inch (25.4 mm) that accommodate fabrication and installation tolerances in material and finish compatible with adjoining materials and recommended by manufacturer.
 - 1. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A 123/A 123M or ASTM A 153/A 153M requirements.
- C. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.
- D. Bituminous Paint: Cold-applied asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos, formulated for 30-mil (0.762-mm) thickness per coat.

2.8 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Fabricate components that, when assembled, have the following characteristics:
 - 1. Profiles that are sharp, straight, and free of defects or deformations.
 - 2. Accurately fitted joints with ends coped or mitered.
 - 3. Physical and thermal isolation of glazing from framing members.
 - 4. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
 - 5. Provisions for field replacement of glazing from interior for vision glass and exterior for spandrel glazing or metal panels.
 - 6. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Entrance Door Frames: Reinforce as required to support loads imposed by door operation and for installing entrance door hardware.
 - 1. At exterior doors, provide compression weather stripping at fixed stops.
 - 2. At interior doors, provide silencers at stops to prevent metal-to-metal contact. Install three silencers on strike jamb of single-door frames and two silencers on head of frames for pairs of doors.
- F. Entrance Doors: Reinforce doors as required for installing entrance door hardware.

- 1. At pairs of exterior doors, provide sliding-type weather stripping retained in adjustable strip and mortised into door edge.
- 2. At exterior doors, provide weather sweeps applied to door bottoms.
- G. Entrance Door Hardware Installation: Factory install entrance door hardware to the greatest extent possible. Cut, drill, and tap for factory-installed entrance door hardware before applying finishes.
- H. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

2.9 ALUMINUM FINISHES

- A. High-Performance Organic Finish: Two-coat fluoropolymer finish complying with AAMA 2604 and containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 1. Color and Gloss: As selected by Architect from manufacturer's full range.

2.10 SOURCE QUALITY CONTROL

A. Structural Sealant: Perform quality-control procedures complying with ASTM C 1401 recommendations including, but not limited to, assembly material qualification procedures, sealant testing, and assembly fabrication reviews and checks.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Prepare surfaces that are in contact with structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.

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3.3 INSTALLATION

- A. General:
 - 1. Comply with manufacturer's written instructions.
 - 2. Do not install damaged components.
 - 3. Fit joints to produce hairline joints free of burrs and distortion.
 - 4. Rigidly secure nonmovement joints.
 - 5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration and to prevent impeding movement of moving joints.
 - 6. Seal perimeter and other joints watertight unless otherwise indicated.
- B. Metal Protection:
 - 1. Where aluminum is in contact with dissimilar metals, protect against galvanic action by painting contact surfaces with materials recommended by manufacturer for this purpose or by installing nonconductive spacers.
 - 2. Where aluminum is in contact with concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- C. Set continuous sill members and flashing in full sealant bed as specified in Section 079200 "Joint Sealants" to produce weathertight installation.
- D. Install components plumb and true in alignment with established lines and grades.
- E. Install operable units level and plumb, securely anchored, and without distortion. Adjust weather-stripping contact and hardware movement to produce proper operation.
- F. Install glazing as specified in Section 088000 "Glazing."
- G. Install weatherseal sealant according to Section 079200 "Joint Sealants" and according to sealant manufacturer's written instructions to produce weatherproof joints. Install joint filler behind sealant as recommended by sealant manufacturer.
- H. Entrance Doors: Install doors to produce smooth operation and tight fit at contact points.
 - 1. Exterior Doors: Install to produce weathertight enclosure and tight fit at weather stripping.
 - 2. Field-Installed Entrance Door Hardware: Install surface-mounted entrance door hardware according to entrance door hardware manufacturers' written instructions using concealed fasteners to greatest extent possible.

3.4 ERECTION TOLERANCES

A. Erection Tolerances: Install aluminum-framed entrances and storefronts to comply with the following maximum tolerances:

- 1. Plumb: 1/8 inch in 10 feet (3.2 mm in 3 m); 1/4 inch in 40 feet (6.35 mm in 12.2 m).
- 2. Level: 1/8 inch in 20 feet (3.2 mm in 6 m); 1/4 inch in 40 feet (6.35 mm in 12.2 m).
- 3. Alignment:
 - a. Where surfaces abut in line or are separated by reveal or protruding element up to 1/2 inch (12.7 mm) wide, limit offset from true alignment to 1/16 inch (1.6 mm).
 - b. Where surfaces are separated by reveal or protruding element from 1/2 to 1 inch (12.7 to 25.4 mm) wide, limit offset from true alignment to 1/8 inch (3.2 mm).
 - c. Where surfaces are separated by reveal or protruding element of 1 inch (25.4 mm) wide or more, limit offset from true alignment to 1/4 inch (6 mm).
- 4. Location: Limit variation from plane to 1/8 inch in 12 feet (3.2 mm in 3.6 m); 1/2 inch (12.7 mm) over total length.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Field Quality-Control Testing: Perform the following test on representative areas of aluminum-framed entrances and storefronts.
 - 1. Water Penetration Test: Before installation of interior finishes has begun, areas designated by Architect shall be tested according to AAMA 503 and shall not evidence water penetration, defined as any water appearing on the interior surfaces of framing or glass other than condensation.
- C. Aluminum-framed entrances and storefronts will be considered defective if they do not pass tests and inspections.
- D. Should the tested units not pass the test, the Contractor is required to:
- E. 1. Correct the failed unit.
- F. 2. Re-test the failed unit at Contractor's expense until the unit passes the test.
- G. 3. Successfully test an additional unit at Contractor's expense.
- H. Prepare test and inspection reports.

END OF SECTION 084113

SECTION 092216 - NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Requirements
 - 1. Division 06 Section "Miscellaneous Rough Carpentry" for general framing.

1.2 SUMMARY

- A. Section Includes:
 - 1. Non-load-bearing steel framing systems for interior partitions.
 - 2. Suspension systems for interior ceilings and soffits.
 - 3. Grid suspension systems for gypsum board ceilings.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Test-Response Characteristics: For fire-resistance-rated assemblies that incorporate nonload-bearing steel framing, provide materials and construction identical to those tested in assembly indicated, according to ASTM E 119 by an independent testing agency.
- B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated on Drawings, according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.
- C. Horizontal Deflection: For wall assemblies, limited to 1/240of the wall height based on horizontal loading of 10 lbf/sq. ft. (480 Pa)

- D. Interior walls and partitions that exceed 6 feet in height, including their finish materials, shall have adequate strength and stiffness to resist the loads to which they are subjected but not less than a horizontal load of 5 psf per OSSC 1607.15. ADD-01
- E. The design and installation of nonstructural members and connections shall be in accordance with AISI S220 per OSSC 2211.2. ADD-01

2.2 FRAMING SYSTEMS

- A. Framing Members, General: Comply with ASTM C 754 for conditions indicated.
 - 1. Steel Sheet Components: Comply with ASTM C 645 requirements for metal unless otherwise indicated.
 - 2. Protective Coating hot-dip galvanized unless otherwise indicated.
- B. Studs and Tracks: ASTM C 645
 - 1. Steel Studs and Tracks.
- C. Minimum Base-Metal Thickness: As required by performance requirements for horizontal deflection Slip-Type Head Joints: Where indicated, provide one of the following:
 - 1. Clip System: Clips designed for use in head-of-wall deflection conditions that provide a positive attachment of studs to tracks while allowing1-1/2-inch (38-mmminimum vertical movement.
 - 2. Double-Track System: ASTM C 645 top outer tracks, inside track with 2-inch- (51-mm-) deep flanges in thickness not less than indicated for studs and fastened to studs, and outer track sized to friction-fit over inner track.
 - 3. Deflection Track: Steel sheet top track manufactured to prevent cracking of finishes applied to interior partition framing resulting from deflection of structure above; in thickness not less than indicated for studs and in width to accommodate depth of studs.
- D. Cold-Rolled Channel Bridging: Steel, 0.0538-inch (1.367-mm) minimum base-metal thickness, with minimum 1/2-inch- (13-mm-) wide flanges.
 - 1. Depth: 1-1/2 inches (38 mm).
 - 2. Clip Angle: Not less than 1-1/2 by 1-1/2 inches (38 by 38 mm), 0.068-inch- (1.72-mm-) thick, galvanized steel.
- E. Hat-Shaped, Rigid Furring Channels: ASTM C 645.
 - 1. Minimum Base-Metal Thickness: 0.0179 inch (0.455 mm
 - 2. Depth: 7/8 inch (22.2 mm).
- F. Resilient Furring Channels: 1/2-inch- (13-mm-) deep, steel sheet members designed to reduce sound transmission.

1. Configuration: Asymmetrical or hat shaped.

2.3 SUSPENSION SYSTEMS

- A. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.062-inch- (1.59-mm-) diameter wire, or double strand of 0.048-inch- (1.21-mm-) diameter wire.
- B. Hanger Attachments to Concrete:
 - 1. Post-Installed Anchors: Fastener systems with an evaluation report acceptable to authorities having jurisdiction, based on ICC-ES AC01 as appropriate for the substrate.
 - a. Uses: Securing hangers to structure.
 - b. Type: Torque-controlled, expansion anchor or adhesive anchor.
 - c. Material for Interior Locations: Carbon-steel components zinc-plated to comply with ASTM B 633 or ASTM F 1941 (ASTM F 1941M), Class Fe/Zn 5, unless otherwise indicated.
- C. Wire Hangers: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.16 inch (4.12 mm) in diameter.
- D. Carrying Channels (Main Runners): Cold-rolled, commercial-steel sheet with a base-metal thickness of 0.0538 inch (1.367 mm) and minimum 1/2-inch- (13-mm-) wide flanges.
 - 1. Depth: 2-1/2 inches (64 mm).
- E. Furring Channels (Furring Members):
 - 1. Cold-Rolled Channels: 0.0538-inch (1.367-mm) uncoated-steel thickness, with minimum 1/2-inch- (13-mm-) wide flanges, 3/4 inch (19 mm) deep.
 - 2. Steel Studs and Tracks: ASTM C 645.
 - a. Minimum Base-Metal Thickness: 0.0179 inch (0.455 mm).
 - b. Depth: 1-5/8 inches (41 mm) See "Embossed Steel Studs and Tracks" Article in the Evaluations for information about embossed steel studs and tracks.
- F. Grid Suspension System for Gypsum Board Ceilings: ASTM C 645, direct-hung system composed of main beams and cross-furring members that interlock.

2.4 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that comply with referenced installation standards.
 - 1. Fasteners for Steel Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Suspended Assemblies: Coordinate installation of suspension systems with installation of overhead structure to ensure that inserts and other provisions for anchorages to building structure have been installed to receive hangers at spacing required to support the Work and that hangers will develop their full strength.
 - 1. Furnish concrete inserts and other devices indicated to other trades for installation in advance of time needed for coordination and construction.

3.3 INSTALLATION, GENERAL

- A. Installation Standard: ASTM C 754.
 - 1. Gypsum Plaster Assemblies: Also comply with requirements in ASTM C 841 that apply to framing installation.
 - 2. Portland Cement Plaster Assemblies: Also comply with requirements in ASTM C 1063 that apply to framing installation.
 - 3. Gypsum Veneer Plaster Assemblies: Also comply with requirements in ASTM C 844 that apply to framing installation.
 - 4. Gypsum Board Assemblies: Also comply with requirements in ASTM C 840 that apply to framing installation.
- B. Install framing and accessories plumb, square, and true to line, with connections securely fastened.
- C. Install supplementary framing, and blocking to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction.
- D. Install bracing at terminations in assemblies.
- E. Do not bridge building control and expansion joints with non-load-bearing steel framing members. Frame both sides of joints independently.

VOSE ES ADDITION BEAVERTON SCHOOL DISTRICT BEAVERTON, OREGON

3.4 INSTALLING FRAMED ASSEMBLIES

- A. Install framing system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.
 - 1. Single-Layer Application: As required by horizontal deflection performance requirements unless otherwise indicated.
 - 2. Where studs are installed directly against exterior masonry walls or dissimilar metals at exterior walls, install isolation strip between studs and exterior wall.
- B. Install studs so flanges within framing system point in same direction.
- C. Install tracks at floors and overhead supports. Extend framing full height to structural supports or substrates above suspended ceilings except where partitions are indicated to terminate at suspended ceilings. Continue framing around ducts that penetrate partitions above ceiling.
 - 1. Install two studs at each jamb unless otherwise indicated.
 - 2. Install cripple studs at head adjacent to each jamb stud, with a minimum 1/2-inch (13-mm) clearance from jamb stud to allow for installation of control joint in finished assembly.
 - 3. Extend jamb studs through suspended ceilings and attach to underside of overhead structure.
 - 4. Other Framed Openings: Frame openings other than door openings the same as required for door openings unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.
 - 5. Fire-Resistance-Rated Partitions: Install framing to comply with fire-resistance-rated assembly indicated and support closures and to make partitions continuous from floor to underside of solid structure.
 - a. Firestop Track: Where indicated, install to maintain continuity of fire-resistance-rated assembly indicated.
 - 6. Sound-Rated Partitions: Install framing to comply with sound-rated assembly indicated.
- D. Direct Furring:
 - 1. Screw to wood framing.
 - 2. Attach to concrete or masonry with stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches (610 mm) o.c.
- E. Installation Tolerance: Install each framing member so fastening surfaces vary not more than 1/8 inch (3 mm) from the plane formed by faces of adjacent framing.

3.5 INSTALLING CEILING SUSPENSION SYSTEMS

A. Install suspension system components according to spacings indicated, but not greater than spacings required by referenced installation standards for assembly types.

- 1. Hangers: 48 inches (1219 mmo.c.).
- 2. Carrying Channels (Main Runners): 48 inches (1219 mmo.c.).
- 3. Furring Channels (Furring Members): 16 inches (406 mm).
- B. Isolate suspension systems from building structure where they abut or are penetrated by building structure to prevent transfer of loading imposed by structural movement.
- C. Suspend hangers from building structure as follows:
 - 1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or suspension system.
 - a. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, counter splaying, or other equally effective means.
 - 2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with locations of hangers required to support standard suspension system members, install supplemental suspension members and hangers in the form of trapezes or equivalent devices.
 - 3. Wire Hangers: Secure by looping and wire tying, either directly to structures or to inserts, eye screws, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause hangers to deteriorate or otherwise fail.
 - 4. Flat Hangers: Secure to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices and fasteners that are secure and appropriate for structure and hanger, and in a manner that will not cause hangers to deteriorate or otherwise fail.
 - 5. Do not attach hangers to steel roof deck.
 - 6. Do not attach hangers to permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.
 - 7. Do not attach hangers to rolled-in hanger tabs of composite steel floor deck.
 - 8. Do not connect or suspend steel framing from ducts, pipes, or conduit.
- D. Fire-Resistance-Rated Assemblies: Wire tie furring channels to supports.
- E. Seismic Bracing: Sway-brace suspension systems with hangers used for support Grid suspension systems are suitable for use with gypsum board. They might be acceptable for gypsum veneer plaster; consult gypsum veneer plaster and grid suspension system manufacturers.
- F. Grid Suspension Systems: Attach perimeter wall track or angle where grid suspension systems meet vertical surfaces. Mechanically join main beam and cross-furring members to each other and butt-cut to fit into wall track.
- G. Installation Tolerances: Install suspension systems that are level to within 1/8 inch in 12 feet (3 mm in 3.6 m measured lengthwise on each member that will receive finishes and transversely between parallel members that will receive finishes.

END OF SECTION 092216

Triplett TRANSMITTAL OF SUBMITTAL

l r

762- - Vose Elementary School

To:	Eric Bolken	From:	Jennifer DeWitt
	DLR Group		
	421 SW Sixth Avenue, Suite 1212		
	Portland, OR 97204		3
Phone:	503-274-2675	Phone:	503-982-4188
Fax:		Fax:	503-928-0390
Email:	ebolken@dlrgroup.com	Email:	jennifer@triplettwellman.com
CC:			
66.			

Attached submittal items for review-

CONTRACTORS

27 53 19 Revised DAS shops

BY Jennifer	DATE	11/16/2016
SUBMITTAL#	SPEC	Div 27
This review is only for general cor compliance. Corrections or comm review do not relieve Contractor/S requirements of the plans and spe dimensions and fabrication to be of X_ REVIEWED	ents made on these dra ubcontractor from comp cifications. Contractor ionfirmed and correlated	awings during thi bliance with the is responsible fo
compliance. Corrections or comm review do not relieve Contractor/S requirements of the plans and spe dimensions and fabrication to be o	ents made on these dra ubcontractor from comp icifications. Contractor iconfirmed and correlated RMATION REQUIRED	awings during thi liance with the is responsible fo d at the job site
compliance. Corrections or comm review do not relieve Contractor/S requirements of the plans and spe dimensions and fabrication to be of X_REVIEWED REVIEWED – ADDITIONAL INFO FURNISH AS CORRECTED	ents made on these dra ubcontractor from comp icifications. Contractor iconfirmed and correlated RMATION REQUIRED	awings during thi liance with the is responsible fo d at the job site

Additional Notes:

Reviewed by NIS, No Exceptions Taken

Jennifer DeWitt

Jennifer DeWitt

Page 1

DATE: 11/16/2016

1

Vose Elementary School Beaverton School District

Electrical Equipment Submittals

Date Submitted 11-15-16

(Sect 27 53 19) Distributed Antenna System (Rev-1)





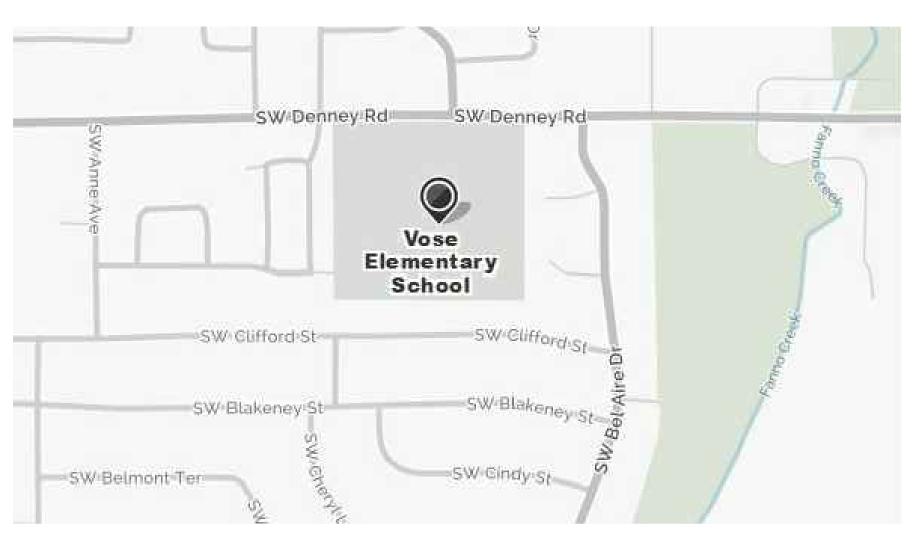
View Plan Check Comments

DAS Emergency Responder Radio System Vose Elementary in Beaverton, Oregon

Comments:	1.	Submitted BIDA repeater is noted "Compliant with 2010 NFPA 72 Code". Verify compliance with 2010 Oregon Fire Code Section 510. Repeater is housed in a NEMA 4 enclosure per the Oregon Fire Code Section 510
	2.	Indicate number of battery packs for the UPS. Provide estimated runtime. Oregon requires 24 hour backup. Estimated number of battery packs is 6. Indicated on drawings sheet DAS.1.0
	3.	District standard UPS is Eaton Powerware, Eaton 9170+ or APC 2200 is required to meet runtime requirements. Indicated on drawings sheet DAS.1.10
	4.	Provide batter runtime calculations. Indicated on drawings sheet DAS.1.0
	5.	Provide enclosure layout showing equipment placement. Indicated on drawings sheet DAS.3.20



LOCAL MAP



2014 Oregon Fire Code section 510:

EMERGENCY RESPONDER RADIO COVERAGE 510.1 Emergency responder radio coverage in new buildings. All new buildings, as described in Section 510.1.1, shall have approved radio coverage for emergency responders within the building based upon the existing coverage levels of the public safety communication systems of the jurisdiction at the exterior of the building. This section shall not require improvement of the existing public safety communication systems. Exceptions: Where approved by the building official and the fire code official, a wired communication system in accordance with Section 907.2.13.2 shall be permitted to be installed or maintained in lieu of an approved radio overage system. . Where it is determined by the fire code official that the radio coverage system is not needed. . In facilities where emergency responder radio coverage is required and such systems, components or equipment required could have a negative impact on the normal operations of that facility, the fire code official shall have the authority to accept an automatically activated emergency esponder radio coverage system. 510.1.1 Scope. Emergency responder radio coverage must be provided in the following buildings and locations: Any building with one or more basement or belowgrade building levels.

Any underground building. Any building more than five stories in height. 4. Any building 50,000 square feet (4645 m2) in size or

Any building that, through performance testing, does not meet the requirement of Section 510. 510.2 Emergency responder radio coverage in existing buildings. Existing buildings shall be provided with approved radio coverage for emergency responders as required in Chapter 11 510.3 Permit required. A construction permit for the installation of or modification to emergency responder radio coverage systems and related equipment is required as specified in Section 105.7.5. Maintenance performed in accordance with this code is not considered a modification and does not require a permit. 510.4 Technical requirements. Systems, components, and equipment required to provide emergency responder radio coverage system shall comply with Sections 510.4.1 through 510.4.2.5. 510.4.1 Radio signal strength. The building shall be considered to have acceptable emergency responder radio coverage when signal strength measurements in 95 percent of all areas on each floor of the building meet the signal strength requirements in Sections 510.4.1.1 and 510.4.1.2. 510.4.1.1 Minimum signal strength into the building. A minimum signal strength of -100 dBm at the agency's antenna port shall be received by the agency's radio system when transmitted from within the building 510.4.1.2 Minimum signal strength out of the building.

A minimum signal strength of -95 dBm shall be received by the agency's radio system when transmitted from within the building. 510.4.2 System design. The emergency responder radio coverage system shall be designed in accordance with Sections 510.4.2.1 through 510.4.2.5. 510.4.2.1 Amplification systems allowed. Buildings and structures which cannot support the required level of radio coverage shall be equipped with a radiating cable system, a distributed antenna system with Federal Communications Commission (FCC)-certified signal boosters, or other system approved by the fire code official in order to achieve the required adequate radio coverage. 510.4.2.2 Technical criteria. The fire code official shall maintain a document providing the specific technical information and requirements for the emergency responder radio coverage system. This document shall contain, but not be limited to, the various frequencies required, the location of radio sites, effective radiated power of radio sites, and other supporting technical information. 510.4.2.3 Secondary power. Emergency responder radio coverage systems shall be provided with an approved secondary source of power. The secondary power supply shall be capable of operating the emergency responder radio coverage system for a period of at least 24 hours. When primary power is lost, the power supply to the emergency responder radio coverage system shall automatically transfer to the secondary power 510.4.2.4 Signal booster requirements. If used, signa boosters shall meet the following requirements: 1. All signal booster components shall be contained in a National Electrical Manufacturer's Association (NEMA) 4-type waterproof cabinet. Battery systems used for the emergency power source shall be contained in a NEMA 4-type waterproof cabinet. 3. The signal booster system and battery system shall be electrically supervised and monitored by a supervisory service, or when approved by the fire code official, shall sound an audible signal at a constantly attended location. 4. Equipment shall have FCC certification prior to installation. 510.4.2.5 Additional frequencies and change of frequencies. The emergency responder radio coverage system shall be capable of modification or expansion in the event frequency changes are required by the FCC or additional frequencies are made available by the FCC. 510.5 Installation requirements. The installation of the public safety radio coverage system shall be in accordance with Sections 510.5.1 through 510.5.4. 510.5.1 Approval prior to installation. Amplification systems capable of operating on frequencies licensed to any public safety agency by the FCC shall not be installed without prior coordination and approval of the fire

code official. 510.5.2 Minimum qualifications of personnel. The minimum qualifications of the system designer and lead installation personnel shall include: 1. A valid FCC-issued general radio operators license;

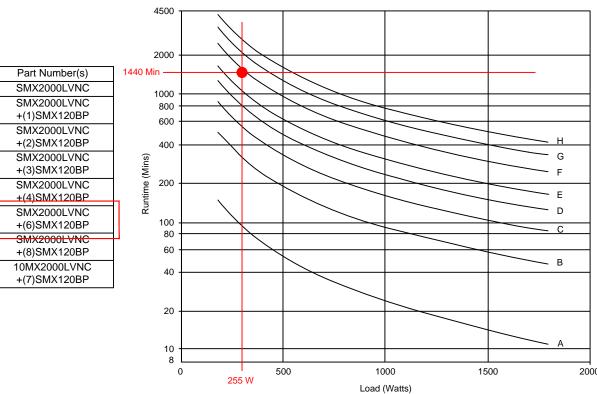
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UPS RUNTIME GRAPH

APC Smart-UPS X 2000VA Rack/Tower LCD 100-127V with Network Card (SMX2000LVNC)



2. Certification of in-building system training issued by a nationally recognized organization, school or a certificate issued by the manufacturer of the equipment being installed. These gualifications shall not be required where demonstration of adequate skills and experience satisfactory to the fire code official is 510.5.3 Acceptance test procedure. When an emergency responder radio coverage system is required, and upon completion of installation, the building owner shall have the radio system tested to ensure that two-way coverage on each floor of the building is a minimum of 90 percent. The test procedure shall be conducted as follows: 1. Each floor of the building shall be divided into a grid of approximately equal test areas. 2. The test shall be conducted using a calibrated portable radio of the latest brand and model used by the agency talking through the agency's radio communications system. Failure of a maximum of two nonadjacent test areas shall not result in failure of the test. 4. In the event that three of the test areas fail the test, in order to be more statistically accurate, the floor shall be permitted to be divided into 40 equal test areas. Failure of a maximum of four nonadjacent test areas shall not result in failure of the test. If the system fails the 40-area test, the system shall be altered to meet the 90 percent coverage requirement. A test location approximately in the center of each test area shall be selected for the test, with the radio enabled to verify two-way communications to and from the outside of the building through the public agency's radio communications system. Once the test location has been selected, that location shall represent the entire test area. Failure in the selected test location shall be considered failure of that test area. Additional test locations shall not be permitted. 6. The gain values of all amplifiers shall be measured and the test measurement results shall be kept on file with the building owner so that the measurements can be verified during annual tests. In the event that the measurement results become lost, the building owner shall be required to rerun the acceptance test to reestablish the gain values. As part of the installation a spectrum analyzer or other suitable test equipment shall be utilized to ensure spurious oscillations are not being generated by the subject signal booster. This test shall be conducted at time of installation and subsequent annual inspections. 510.5.4 FCC compliance. The emergency responder radio coverage system installation and components shall also comply with all applicable federal regulations including, but not limited to, FCC 47 CFR Part 90.219. 510.6 Maintenance. The emergency responder radio coverage system shall be maintained operational at all times in accordance with Sections 510.6.1 through 510.6.3. 510.6.1 Testing and proof of compliance. The emergency responder radio coverage system shall be inspected and tested annually or whenever structural changes occur including additions or remodels that could

materially change the original field performance tests. Testing shall consist of the following: In-building coverage test as described in Section 510.5.3.

Signal boosters shall be tested to ensure that the gain is the same as it was upon initial installation and acceptance. . Backup batteries and power supplies shall be tested under load of a period of one hour to verify that they will properly operate during an actual power outage. If within the 1-hour test period the battery exhibits symptoms of failure, the test shall be extended for additional 1-hour periods until the integrity of the battery can be determined. 4. All other active components shall be checked to verify operation within the manufacturer's specifications. 5. At the conclusion of the testing, a report, which shall verify compliance with Section 510.5.3, shall be submitted to the fire code 510.6.2 Additional frequencies. The building owner shall modify or expand the emergency responder radio coverage system at their expense in the event frequency changes are required by the FCC or additional frequencies are made available by the FCC. Prior approval of a public safety radio coverage system on previous frequencies does not exempt this section. 510.6.3 Field testing. Agency personnel shall have the right to enter onto the property at any reasonable time to conduct field testing to verify the required level of radio coverage.

EQUIPMENT LIST

Andrew	CELLMAX-EXT-CPUSE	CellMax Directional Outdoor Antenna - 698-960 Mhz - 1710-2700 Mhz	
mp Antenna	08-ANT-0885	mp Mobius Omni Antenna, 700-2700 MHz. Indoor, Multipolarized, Unity Gain. N-Connector	
Commscope	CNT-400P	CNT-400P, CNT® 50 Ohm Plenum Rated Braided Coaxial Cable, white PVC jacket	
Commscope	LDF4-50A	LDF450A, HELIAX [®] Low Density Foam Coaxial Cable, corrugated copper, 1/2 in, black PE jacket	
Commscope	VD-Cn-CPUSE-N-A	ValuDAS™, n dB, Air Directional Coupler, 698–2700 MHz, 3-Type N Female connectors, 200 watt max. power, indoor. Specify db coupling	
Commscope	VD-S2-CPUSE-H-N	ValuDAS™, Two way Reactive Power Splitter, 698-2700 MHz, 3- Type N Female connectors, 300 watt max. power, indoor	
Times Microwave	LP-STRL-NFF	Lightning and Surge Protector, DC Blocked, 680-2200 MHZ, 3 N- Female connectors. IP67 outdoor rated.	
Commscope	Node A	Universal Multi-Band, Multi-Service, Software-Based Repeater Platform	
APC	SMX2000LVNC	2000VA/1600W Double conversion UPS, rack mounted.	
APC	SMX120BP	External Battery Pack for UPS	
DDB Unlimited	WOD-50DXC	Nema 4 Outdoor rated enclosure 50.23"H x 29.5"W x 25"D	
	mp Antenna Commscope Commscope Commscope Times Microwave Commscope APC APC	mp Antenna08-ANT-0885CommscopeCNT-400PCommscopeLDF4-50ACommscopeVD-Cn-CPUSE-N-ACommscopeVD-S2-CPUSE-H-NTimes MicrowaveLP-STRL-NFFCommscopeNode AAPCSMX2000LVNCAPCSMX120BP	AndrewCELLMAX-EXT-CPUSE698-960 Mhz - 1710-2700 Mhzmp Antenna08-ANT-0885mp Mobius Omni Antenna, 700-2700 MHz. Indoor, Multipolarized, Unity Gain. N-ConnectorCommscopeCNT-400PCNT-400P, CNT* 50 Ohm Plenum Rated Braided Coaxial Cable, white PVC jacketCommscopeLDF4-50ALDF450A, HELIAX* Low Density Foam Coaxial Cable, corrugated copper, 1/2 in, black PE jacketCommscopeVD-Cn-CPUSE-N-AValuDAS ^{IM} , n dB, Air Directional Coupler, 698–2700 MHz, 3-Type N Female connectors, 200 watt max. power, indoor. Specify db couplingCommscopeVD-S2-CPUSE-N-NValuDAS ^{IM} , Two way Reactive Power Splitter, 698-2700 MHz, 3- Type N Female connectors, 300 watt max. power, indoorTimes MicrowaveLP-STRL-NFFLightning and Surge Protector, DC Blocked, 680-2200 MHz, 3 N- Female connectors. IP67 outdoor rated.APCSMX2000LVNC2000VA/1600W Double conversion UPS, rack mounted.APCSMX120BPExternal Battery Pack for UPSDDB LinlinitedWOD-SDDXCNema 4 Outdoor rated enclosure

EQUIPMENT LICENSING

Alphanumeric FCC ID: Line one: City: State: Country: Zip Code:

SHEET INDEX

DAS 1.10	INFORMATION SHEET 1 (THIS SHEET)
DAS 1.20	RISER DIAGRAM
DAS 2.10	LEVEL 1 PLAN
DAS 2.20	LEVEL 2 PLAN
DAS 2.30	ROOF PLAN
DAS 3.10	GENERAL DETAILS
DAS 3.20	GENERAL DETAILS 2

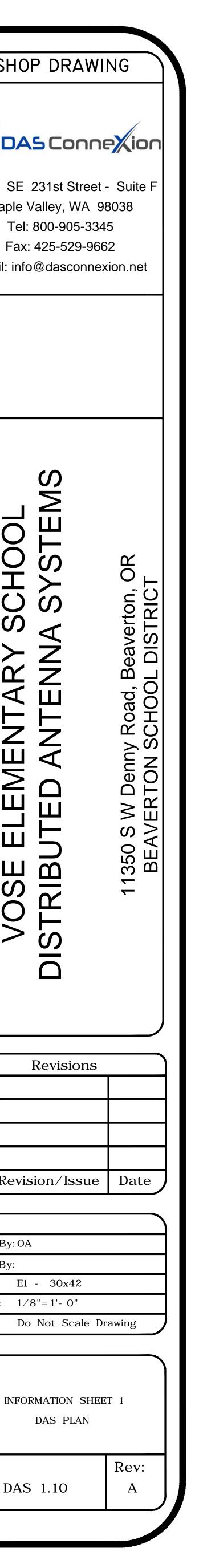
Applicant's complete, legal business name: FCC Registration Number (FRN): Unique Application Identifier:

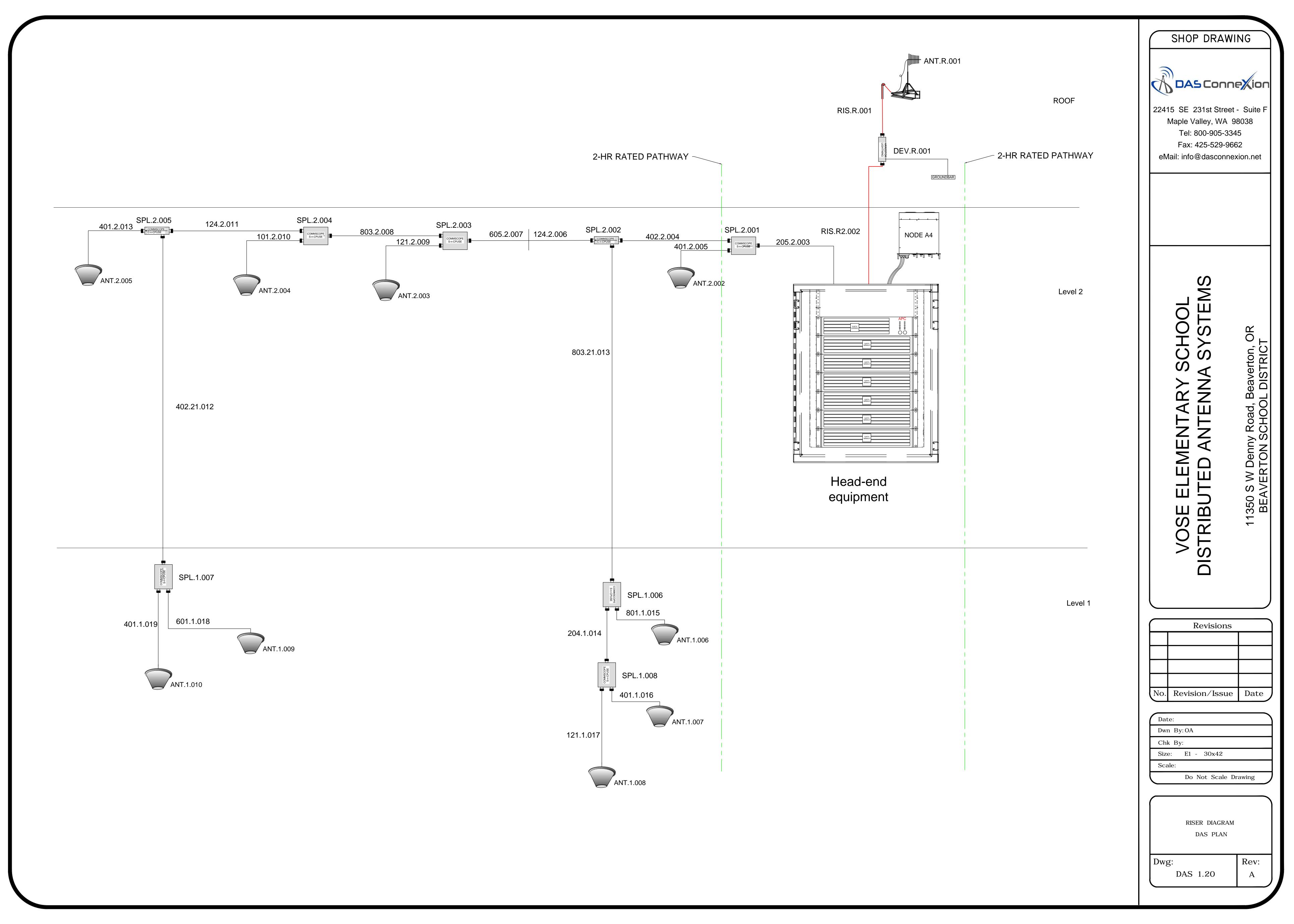
Andrew Wireless Innovations Group 0007784689 BCRAF737 0+KvgwKmlUqMGYCgyUBc5A== 620 North Greenfield Parkway Garner North Carolina **United States** 27529

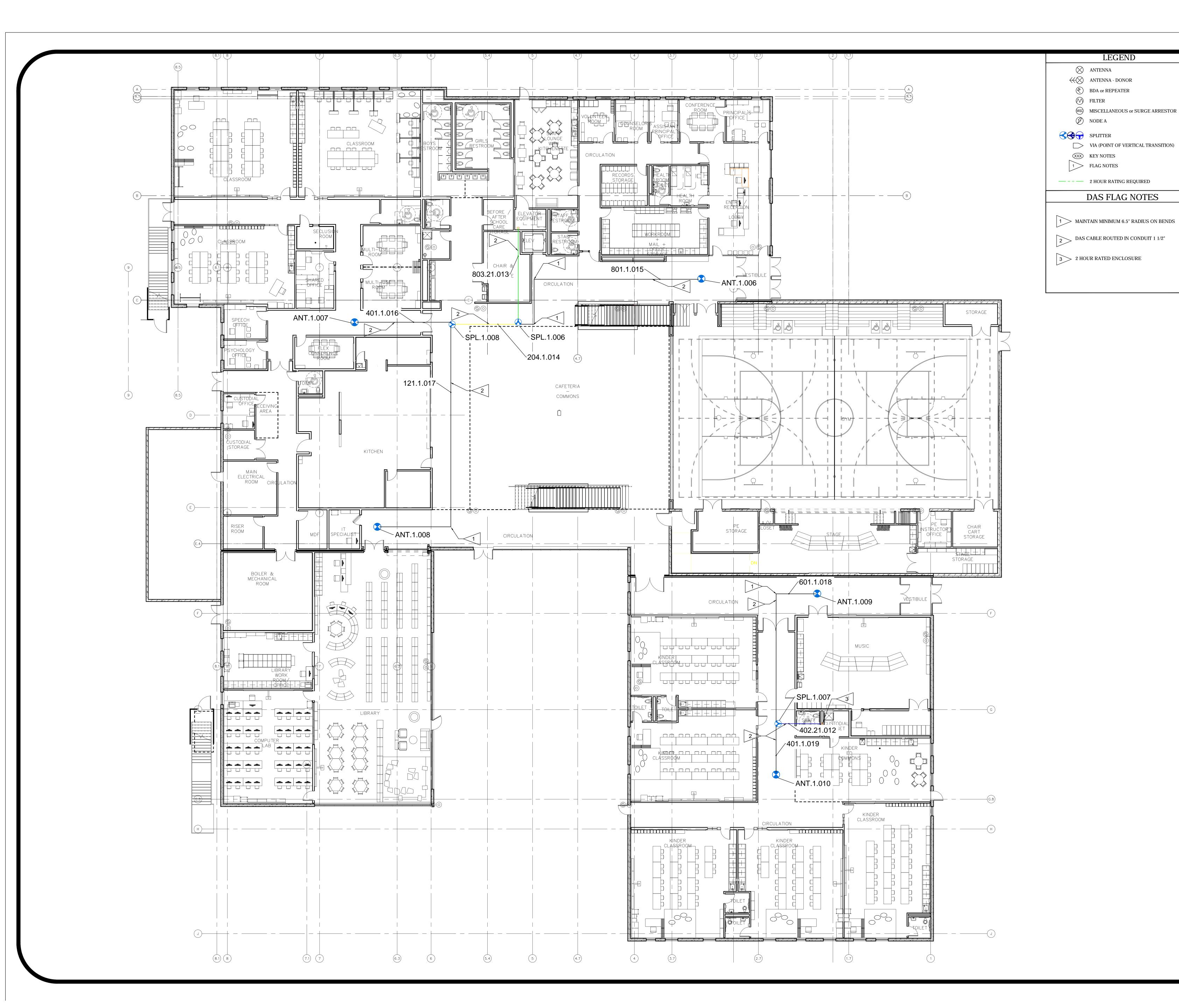
GENERAL NOTES

- THIS ERRCS HAS BEEN DESIGNED TO MEET THE REQUIREMENTS OF THE OREGON FIRE DEPARTMENTS ADOPTION OF THE 2014 OREGON FIRE CODE AND NFPA 72. 2. NEMA 4 UPS TO PROVIDE 24 HOUR BACKUP FOR
- ERRCS EQUIPMENT 3. ANY INFRASTRUCTION REQUIRED FOR CONNECTING ERRCS COMPONENTS TO THE FIRE ALARM SYSTEM, TO INCLUDE BUT NOT LIMITED TO LOCAL JUNCTION BOXES AND SUPERVISORY PANELS, TO BE PROVIDED BY
- OTHERS. 4. ALL ERRCS RISER PATHWAY, INCLUDING LINKING RISERS AND HEADEND EQUIPMENT, MUST MEET NFPA 72 OF LEVEL 2 SURVIVABILITY OF TWO (2) HOUR FIRE RATING, PROVIDED BY OTHERS.
- 5. UPS WITH 24 HOUR RUNTIME MOUNTED IN NEMA 4 ENCLOSURE. PROVIDE TWO (2) 120V 20A DEDICATED CIRCUIT TO SERVE UPS PER CITY OF SEATTLE REQUIREMENTS.
- 6. BIDIRECTION AMPLIFIER (BDA) WILL BE WALL OR FLOOR MOUNTED IN A NEMA 4 EQUIVALENT ENCLOSURE.
- 7. ERRCS HEADEND EQUIPMENT AND UPS TO BE CONNECT TO A DEDICATED FIRE ALARM ANNUNCIATOR PANEL LOCATED IN THE FIRE COMMAND CENTER, PROVIDED BY OTHERS.

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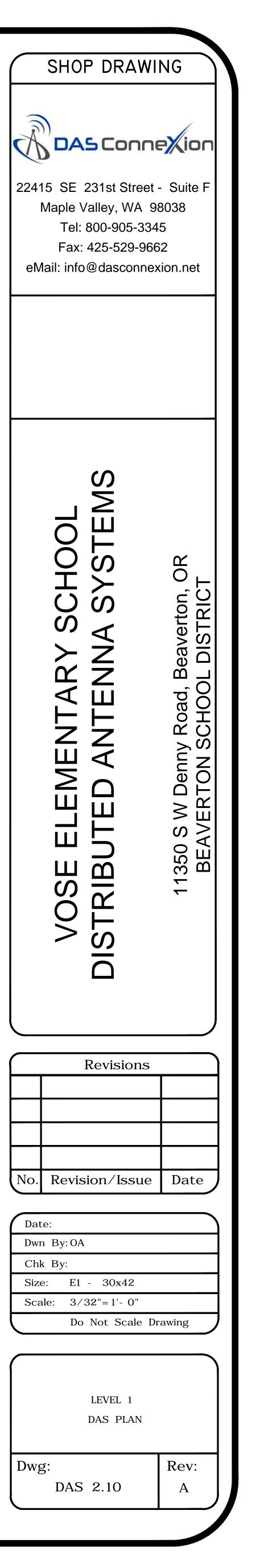


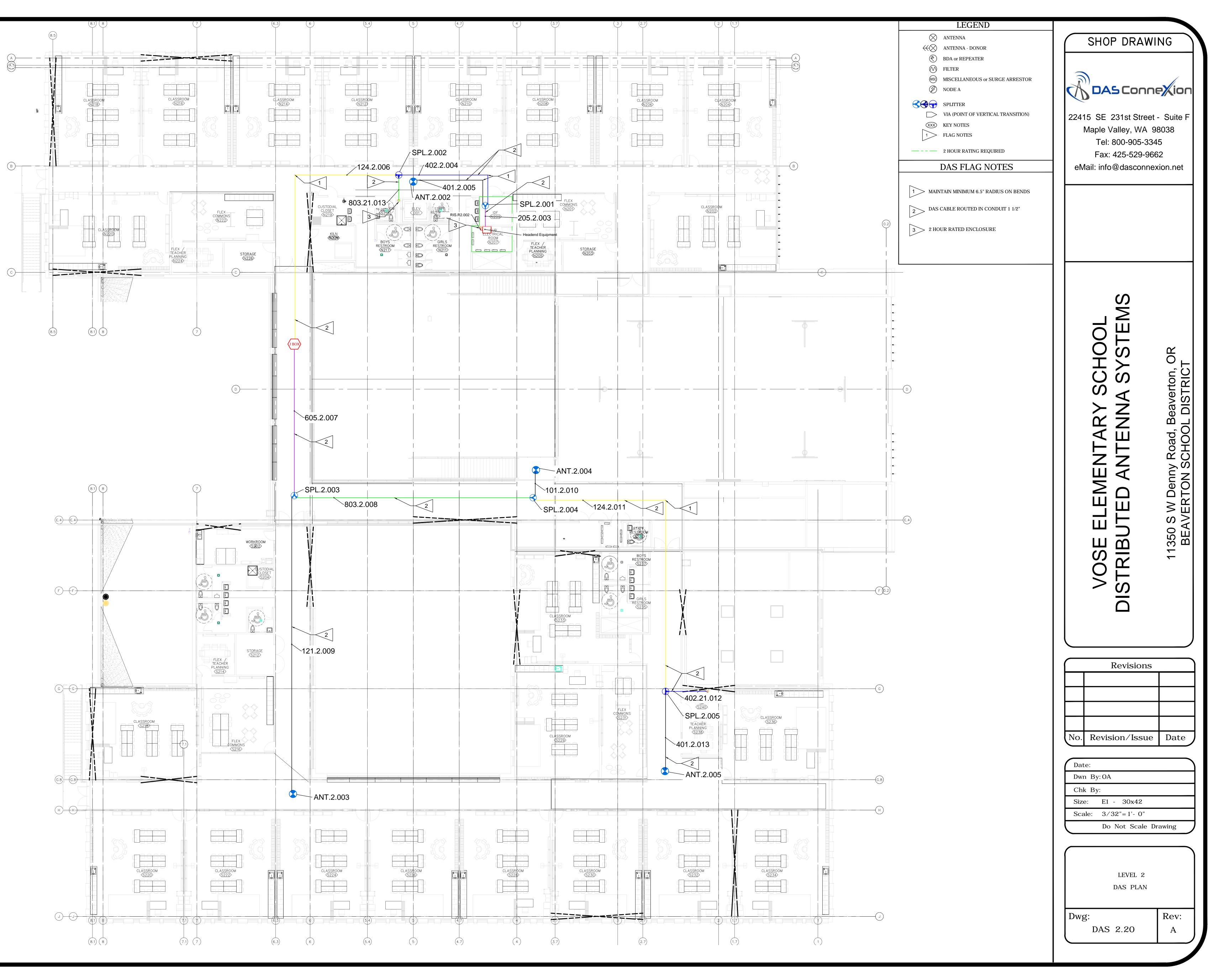


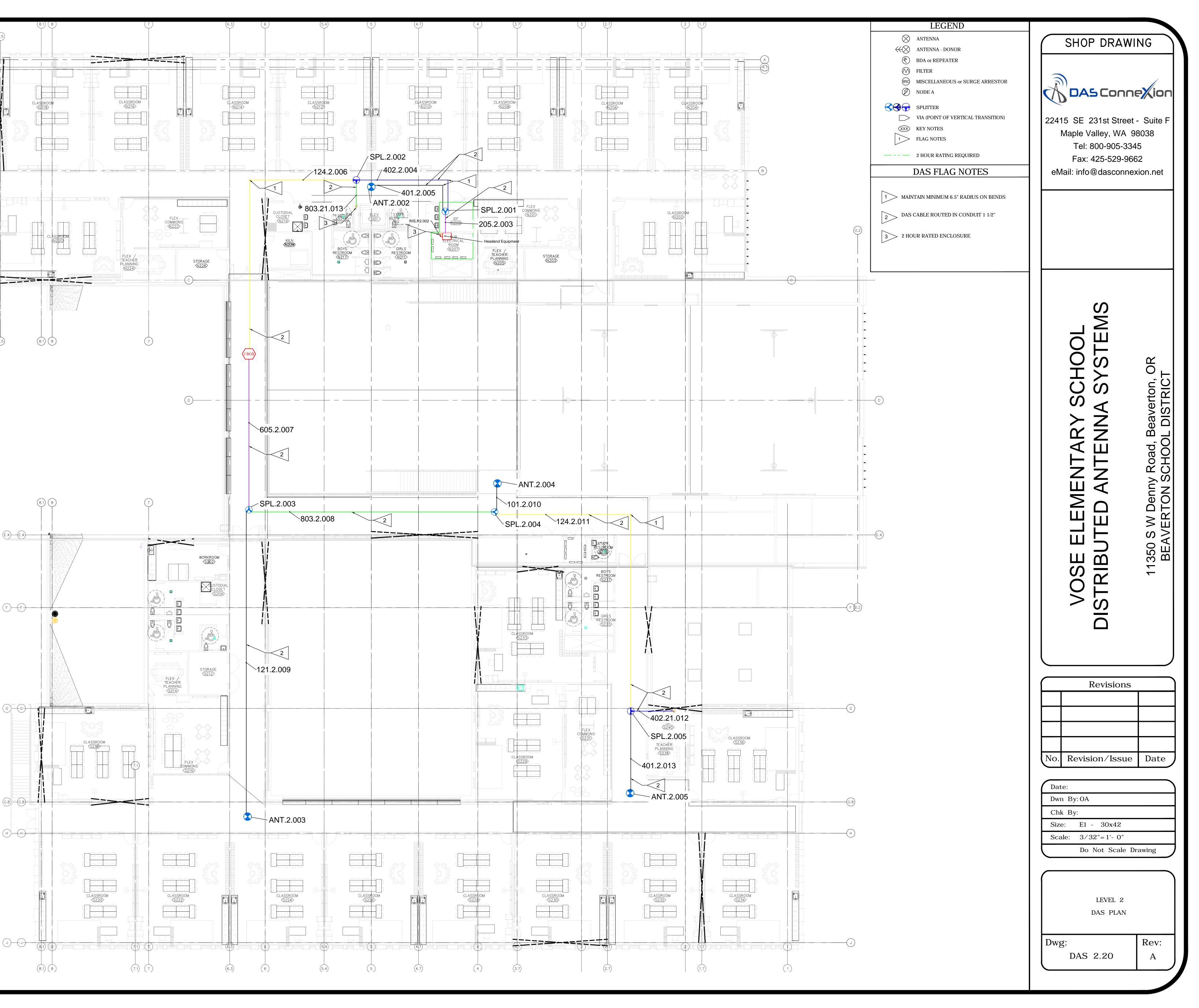


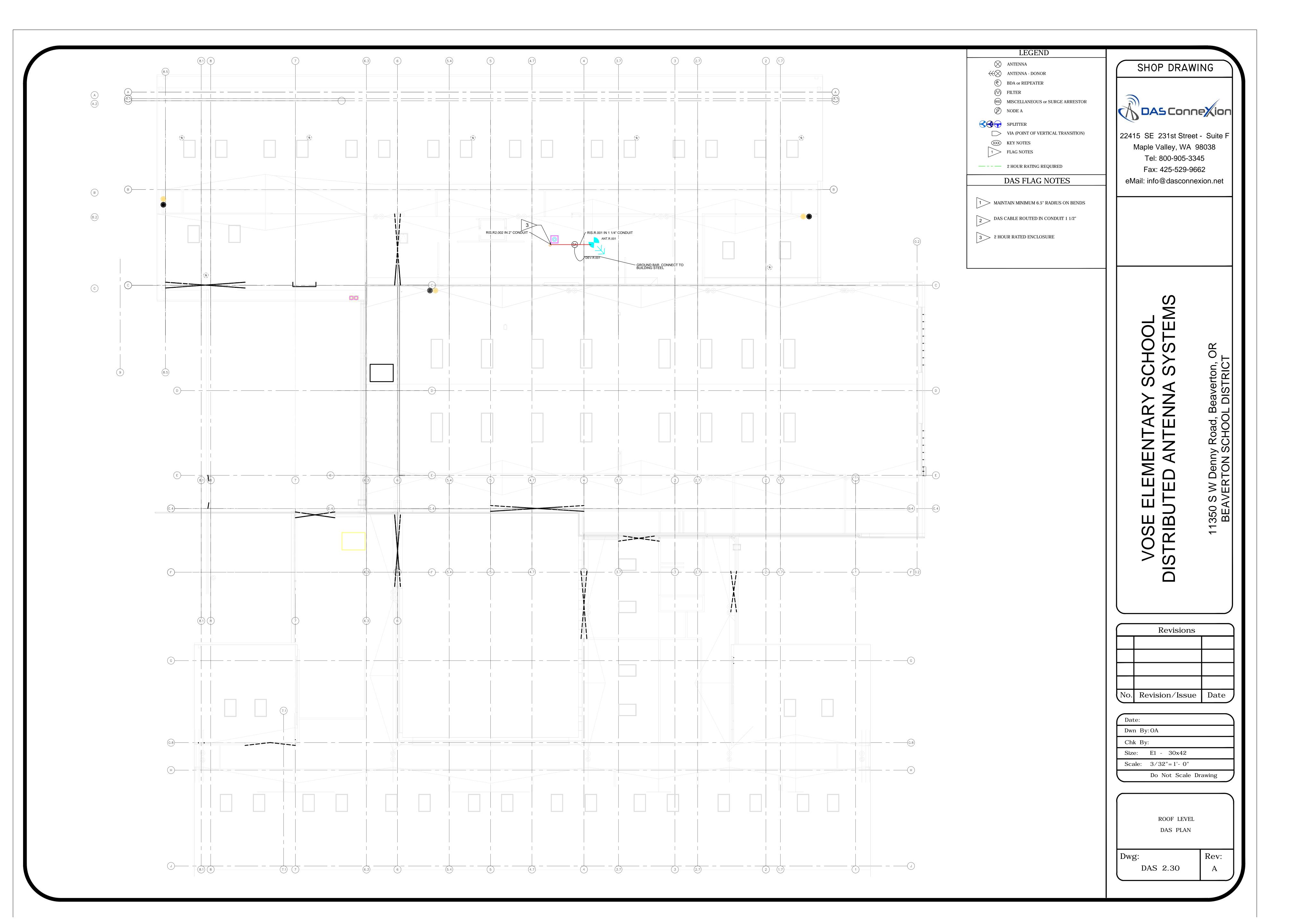
\mathbf{O} R 4 MENT Ш Ш Ш S Date: Dwn By: OA Chk By: Size: E1 - 30x42 Scale: 3/32"=1'- 0"

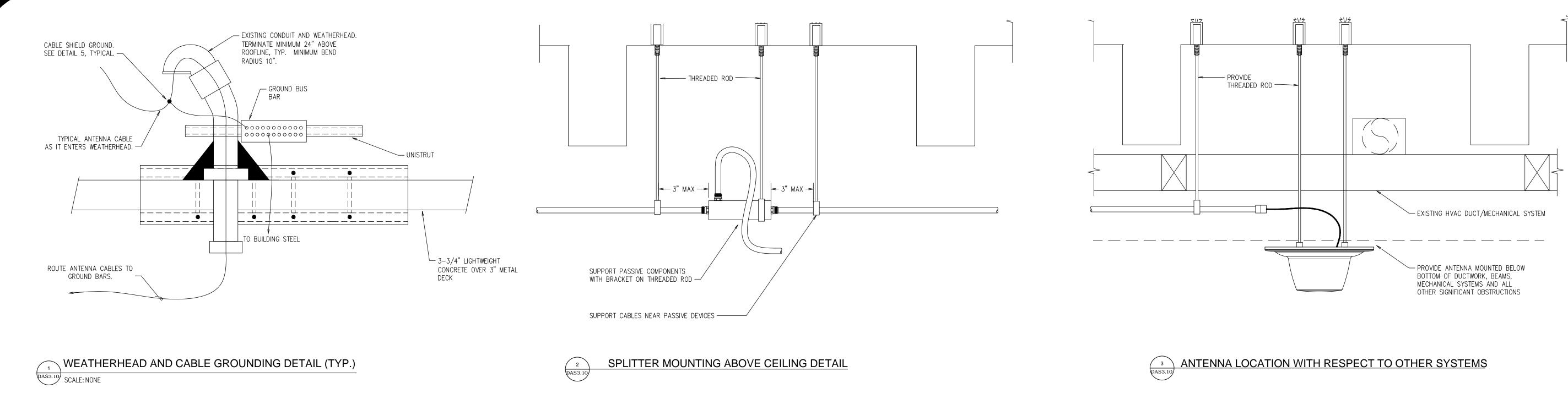
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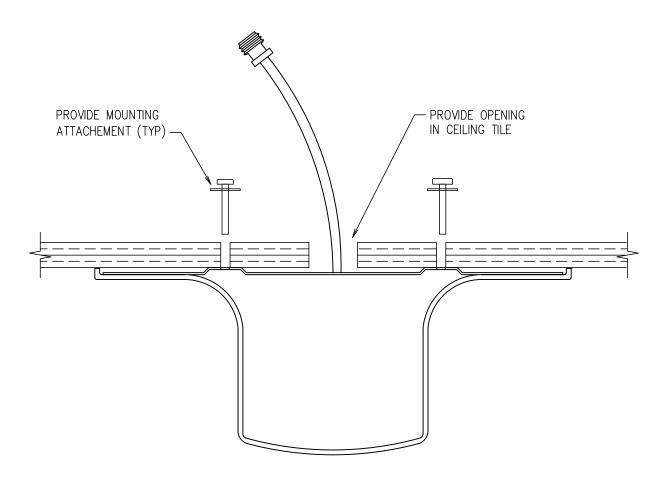




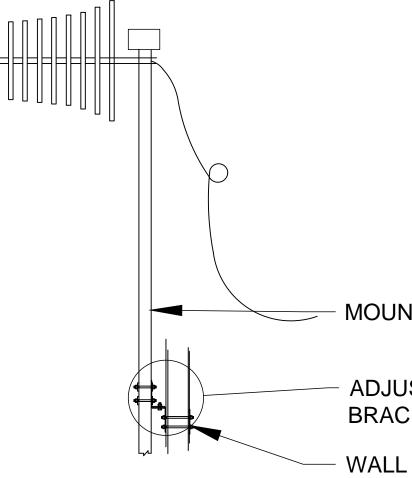








4 CEILING TILE ANTENNA MOUNTING DETAIL

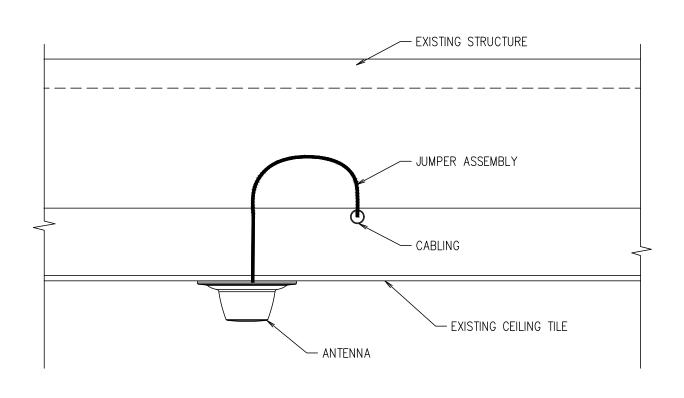


9 ANTENNA SIDE MOUNT ON EXTERIOR WALL

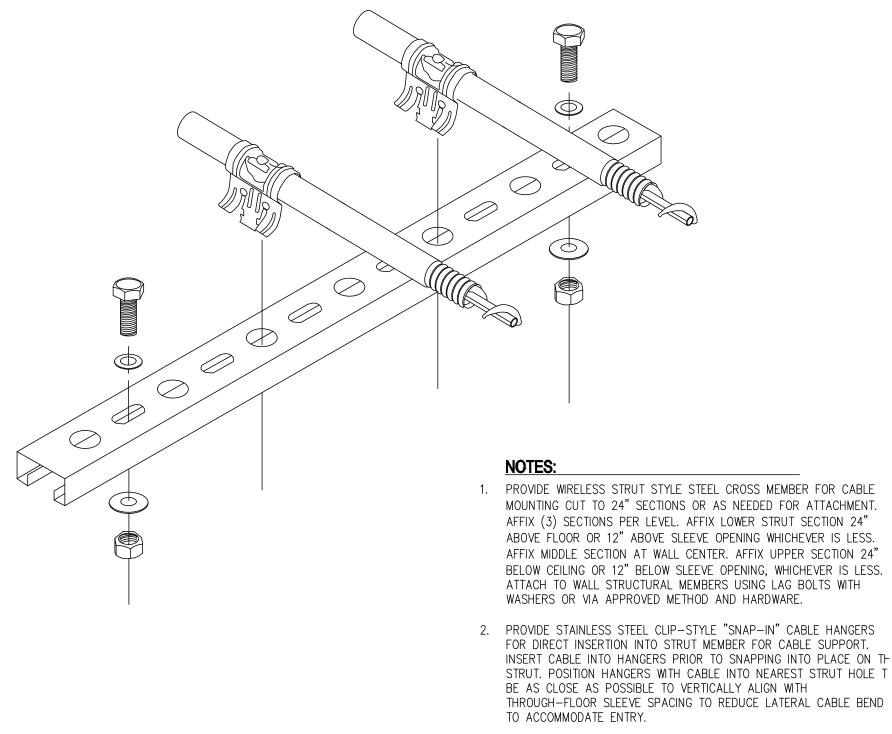
MOUNTING PLATE -

6 DAS3.10

ANTENNA ----

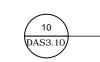


ANTENNA LOCATION ELEVATION (BELOW TILE) DAS3.10

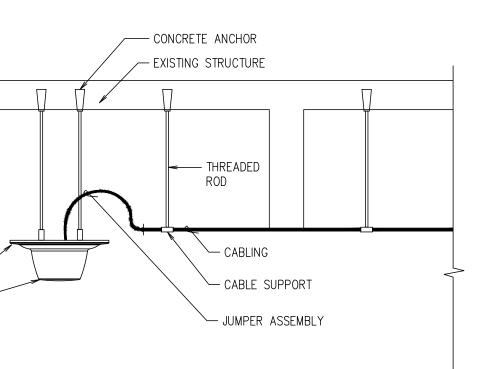


MOUNTING PIPE

- ADJUSTABLE BRACKET SET



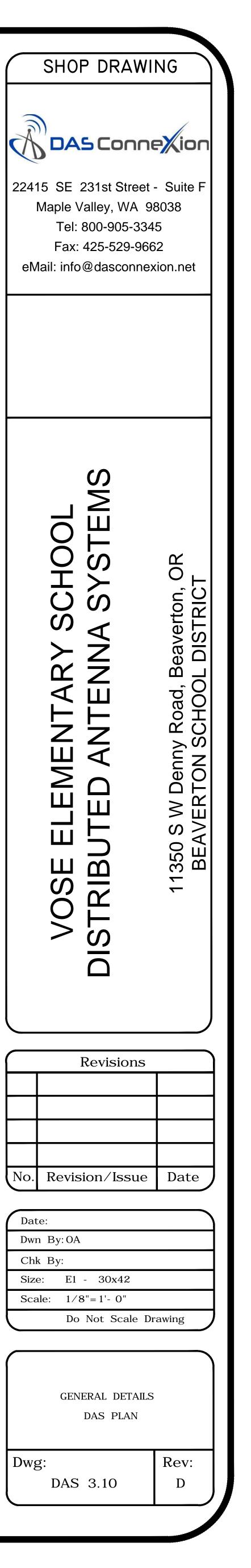
HORIZONTAL DAS STRUT AND CABLE CLAMP DETAIL (TYPICAL)

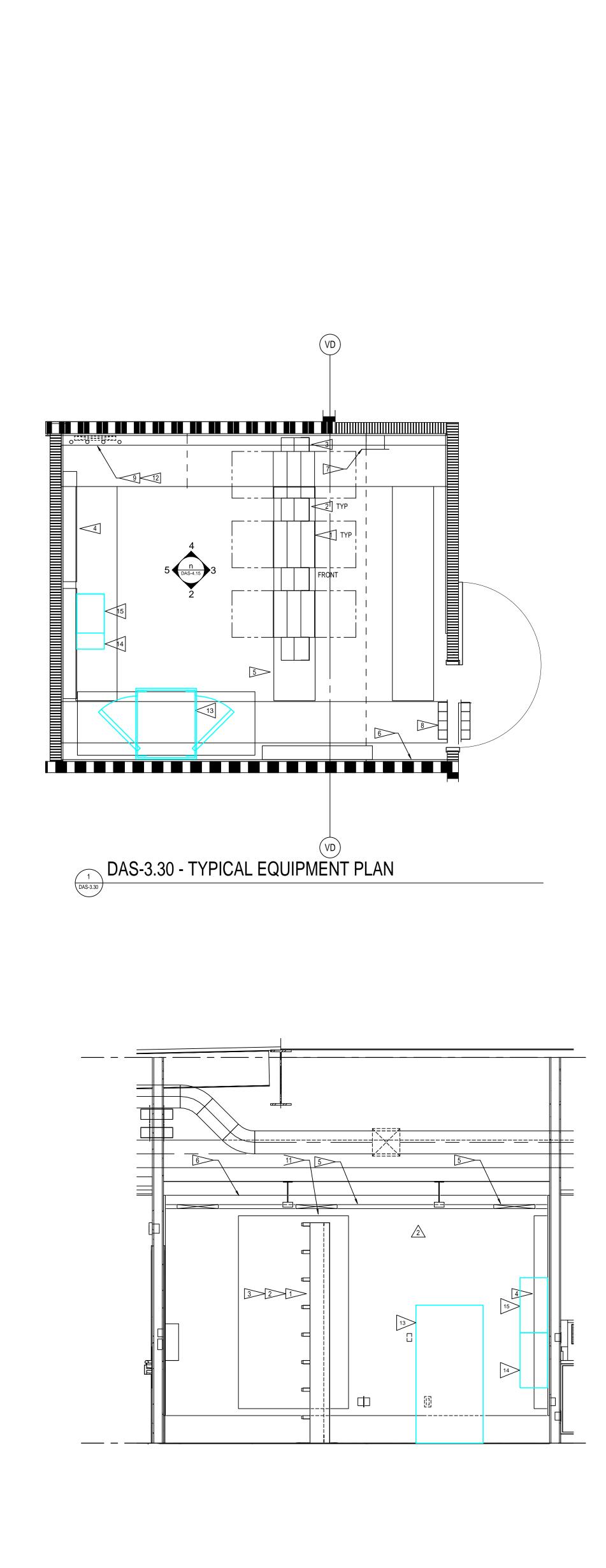


ANTENNA LOCATION SECTION (BELOW TILE)

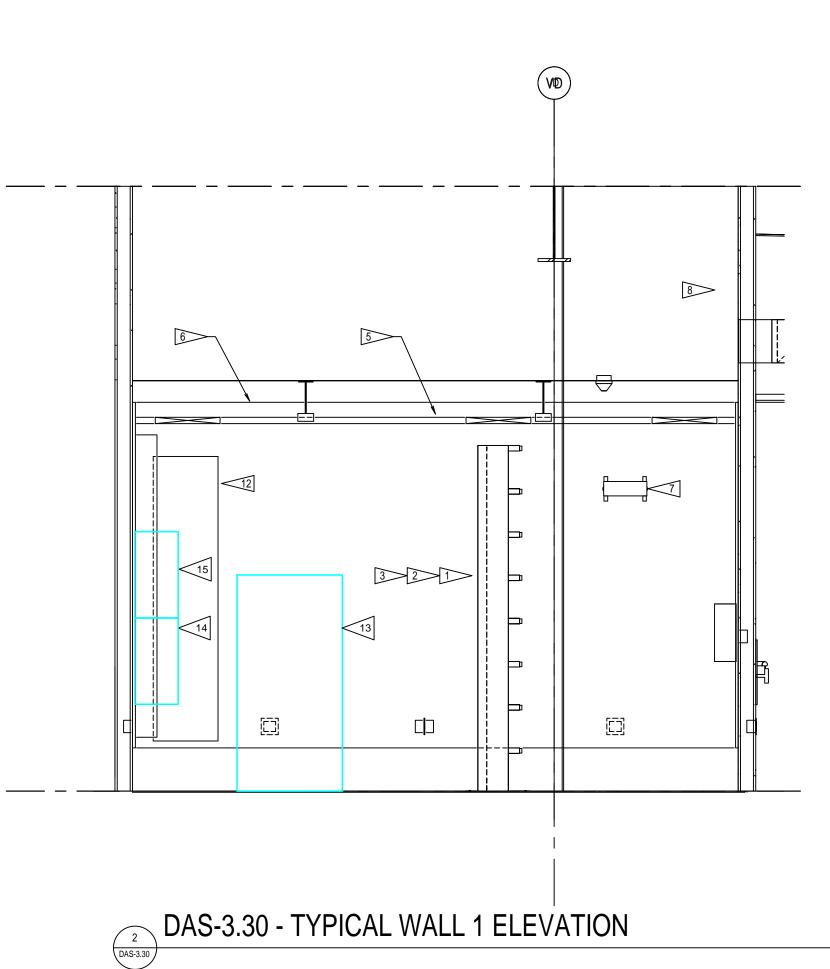
 \mathbf{O} $\mathbf{\Omega}$ LL \geq Ш S No. Date: Dwn By: OA Chk By: Size: E1 - 30x42 Scale: 1/8"=1'- 0"

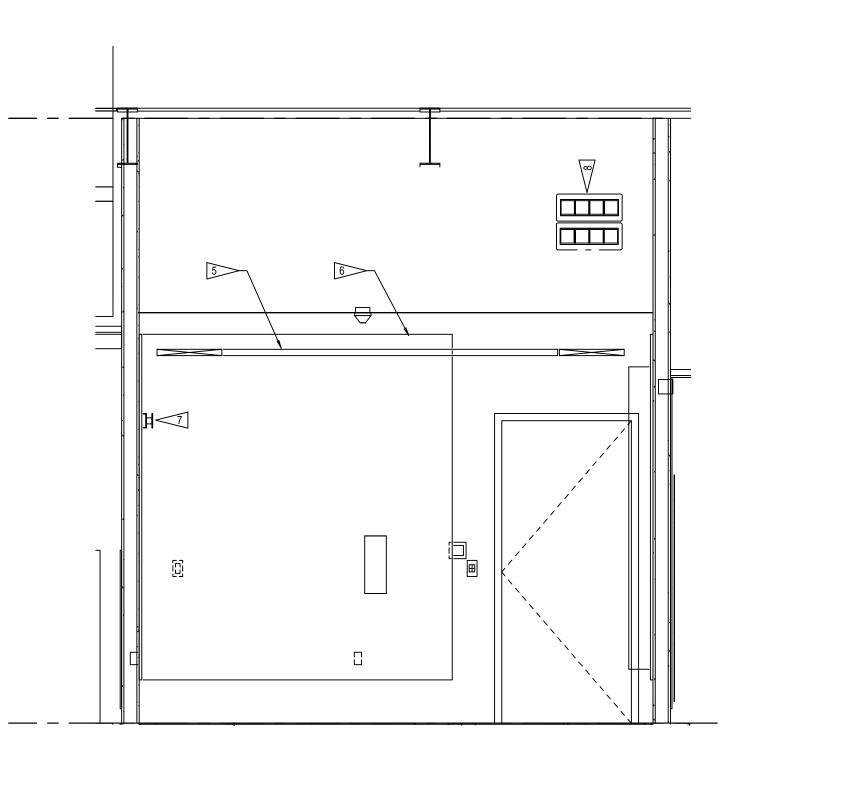
Dwg:



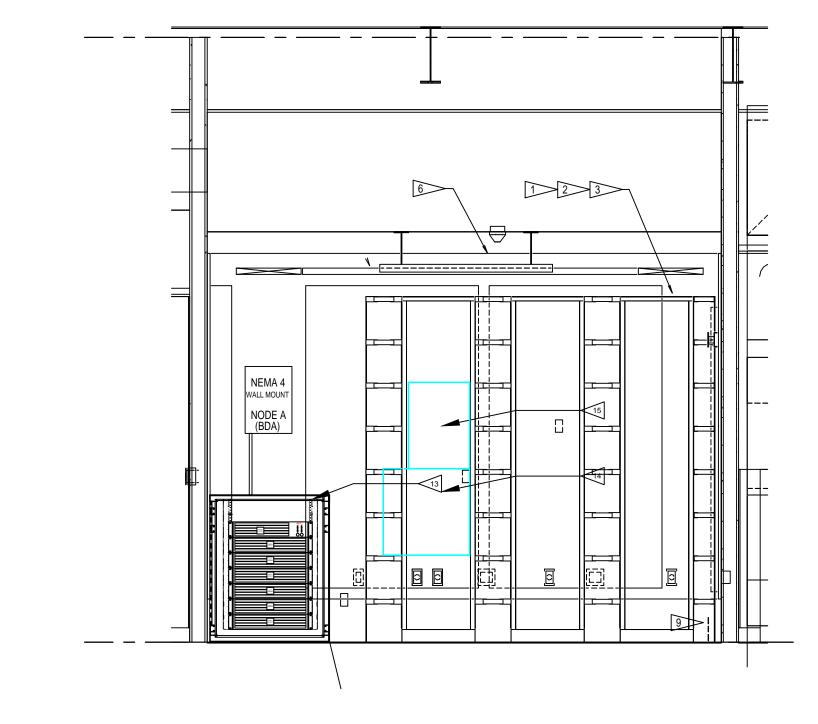


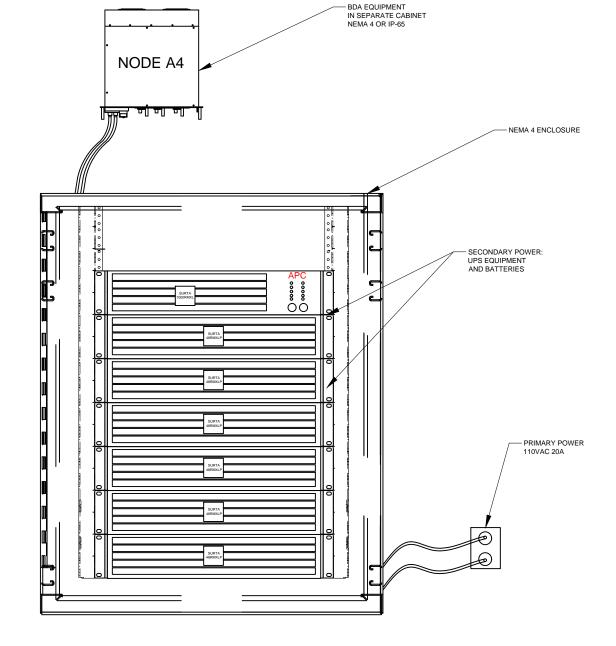
4 DAS-3.30 - TYPICAL WALL 3 ELEVATION











6 DAS-3.30 - TYPICAL HEAD END RACK LAYOUT

DAS-3.30 - TYPICAL WALL 4 ELEVATION

FLAG NOTES (THIS SHEET ONLY) 96"H x 19" TELECOM EQUIPMENT RACKS (BY OTHERS) 2 10"W VERTICAL CABLE MANAGER (BY OTHERS) 3 6"W VERTICAL CABLE MANAGER (BY OTHERS) 4 SPACE RESERVED FOR NURSE CALL EQUIPMENT 5 18"W CABLE RUNWAY. MOUNT AT 102"AFF (BY OTHERS) 6 $\frac{3}{4}$ " PLYWOOD BACKBOARD, TYPICAL ALL WALLS (BY OTHERS) TELECOMMUNICATIONS GROUNDING BAR (BY OTHERS) (2)ROWS OF (4) SERIES EZ-PATH SLEEVES (BY OTHERS) 9 (4) 4" EMT SLEEVES (BY OTHERS) 10 DAS WALL MOUNTED EQUIPMENT, IF USED 11 DAS 4" CONDUIT TO ROOF 18"W VERTICAL LADDER RACKING ON WALL FOR RISER CABLES (BY OTHERS). 13 800 DAS CABINET LOCATION 14 UHF DAS CABINET LOCATION, IF USED 15 VHF DAS CABINET LOCATION, IF USED

Date: Chk By:

